

NANOFEATURE EVOLUTION MODELS FOR IRRADIATION EFFECTS IN RPV AND INTERNALS

Pär Olsson
KTH Royal Institute of Technology
Stockholm, Sweden
polsson@kth.se



- Introduction

- Physics basis – finding mechanisms

- Multiscale models of nanofeature evolution in RPV steels
 - Predictive multi-scale modeling of FeCu and FeCr
 - Neutron irradiation and solute cluster growth in RPV steels

- Modeling ion beam conditions – the role of injected interstitials in austenitic alloys

Irradiation effects are inherently a multiscale problem

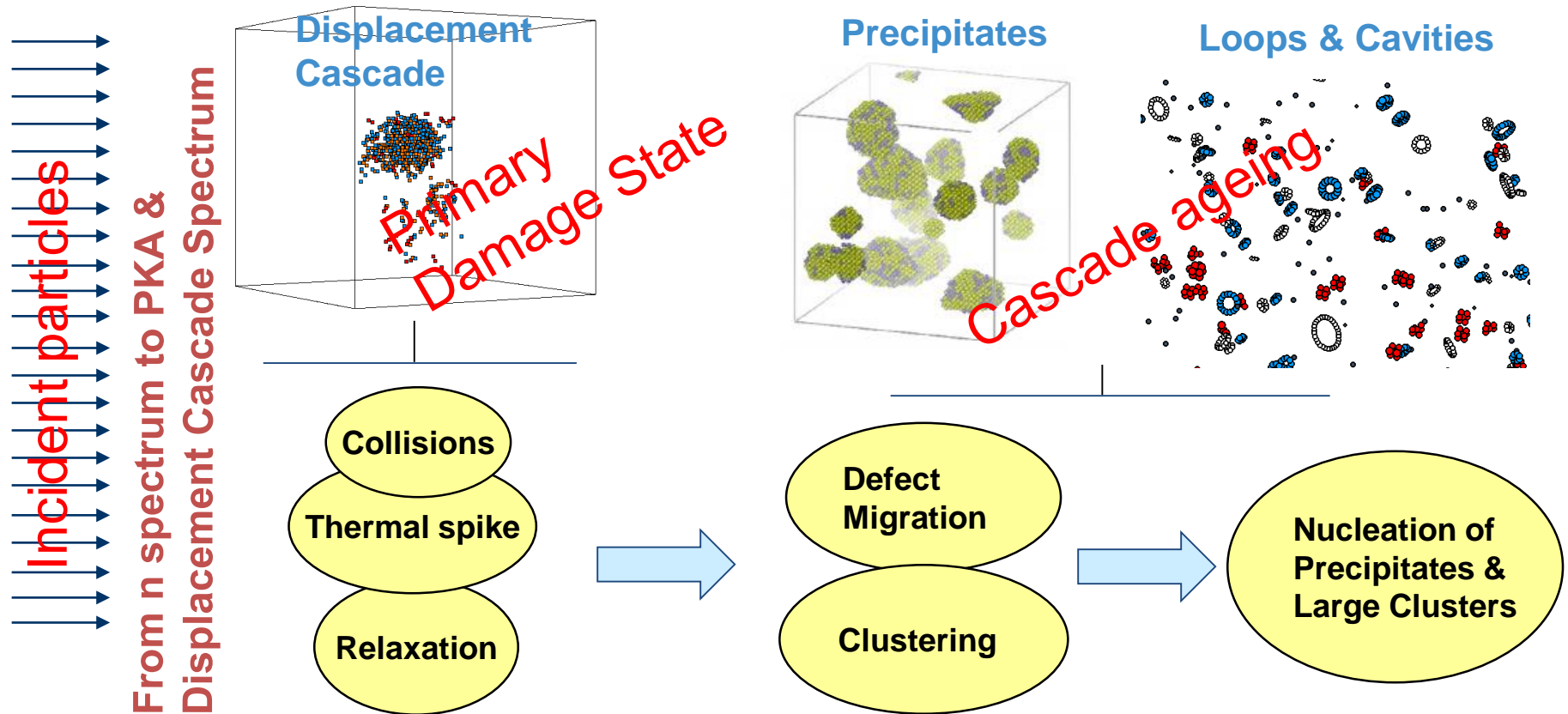


1 fs = 10^{-15} s

1-100 ps = 10^{-12} - 10^{-10} s

ns = 10^{-9} s ms = 10^{-3} s 1 s 10^3 s

Time scale



Length scale

10s of nm = 10^{-8} m

100s of nm = 10^{-7} m

Irradiation effects are inherently a multiscale problem



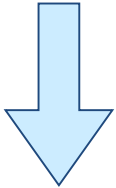
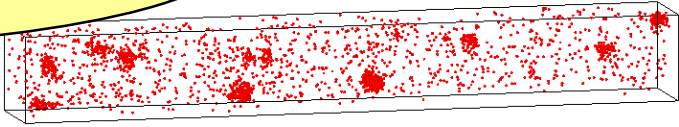
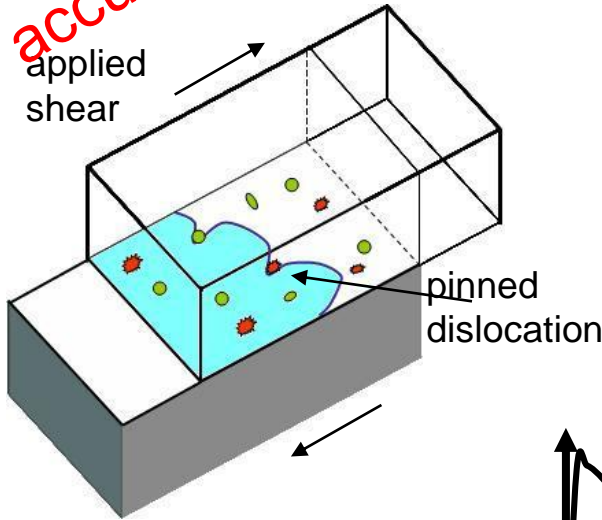
$\mu\text{s} = 10^{-3} \text{ s}$

Years = $10^7 - 10^9 \text{ s}$

Time scale

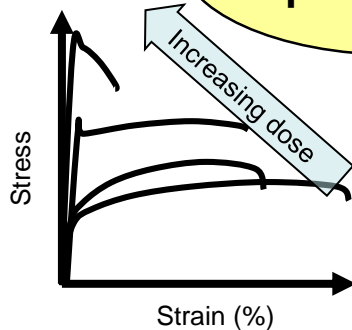
Cascade accumulation

Growing Concentration of Radiation Induced Defects while the Irradiation Proceeds

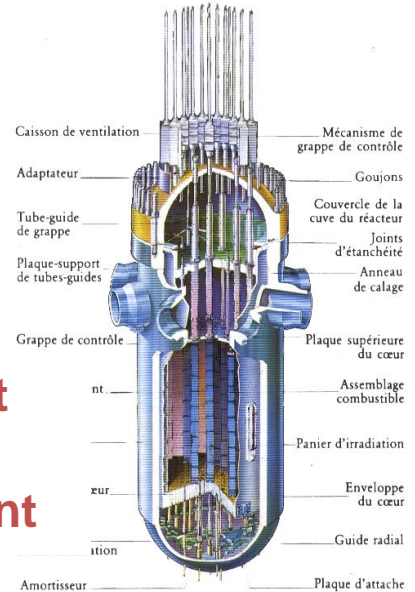


Mechanical Property Changes

**Dislo/Defect Interaction
Yield Strength Increase
Loss of ductility**



Component lifetime management

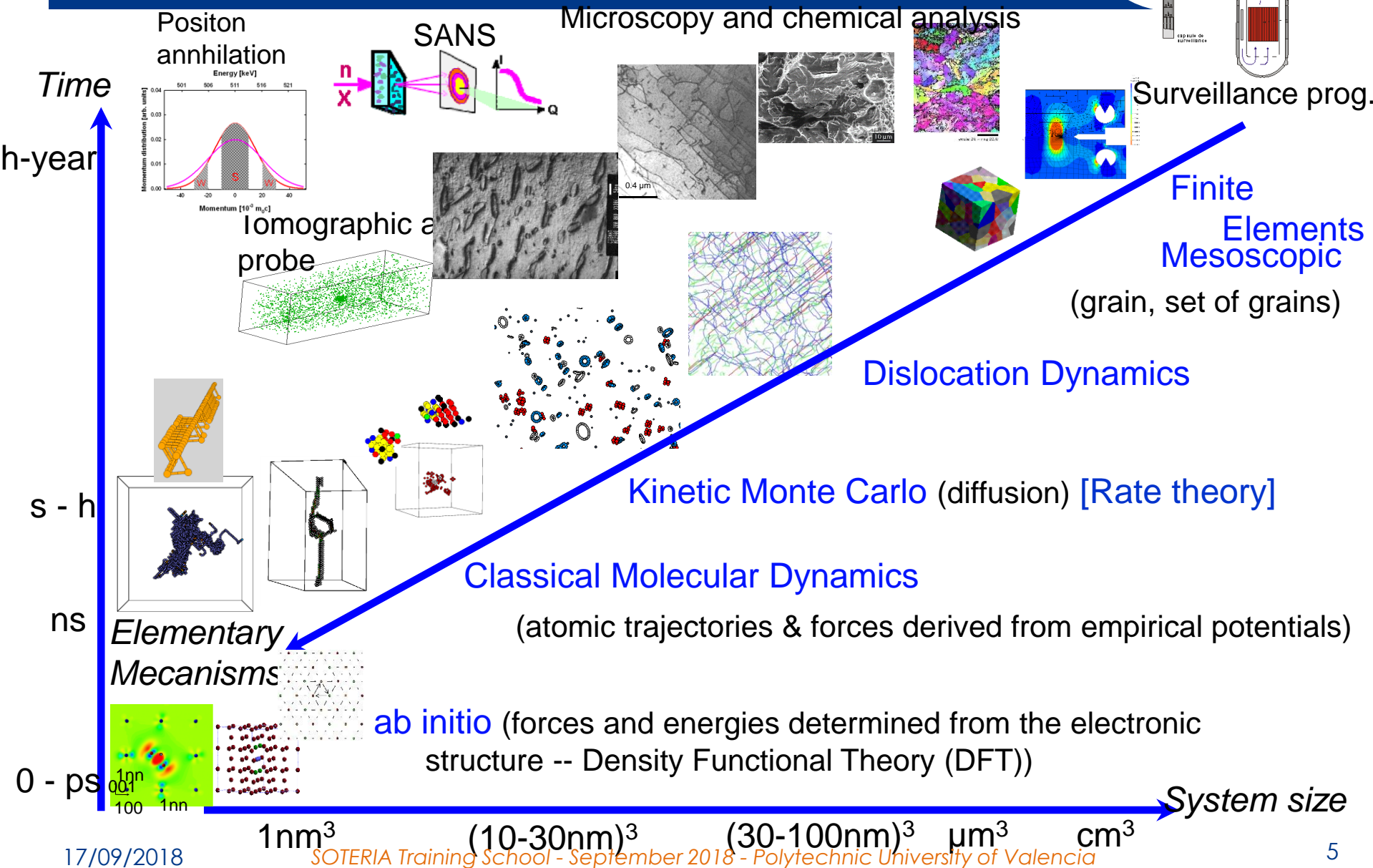
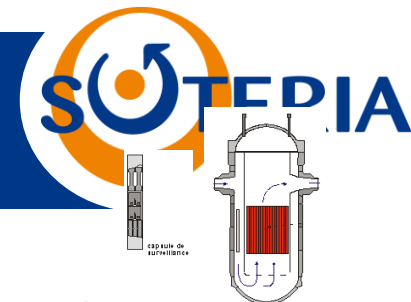


Length scale

10s of $\mu\text{m} = 10^{-5} \text{ m}$

$\text{cm} = 10^{-2} \text{ m}$

Simulation tools



Relevant phenomena and appropriate computational methods for microstructure



Phenomena

single displacement cascade

multiple cascades, cascade overlap

defect and solute migration and clustering

void swelling, hardening, embrittlement, creep, stress corrosion cracking, ...

collisional phase

quenching phase

annealing phase

defect/solute diffusion

microstructure evolution

mechanical property changes

10^{-14} s

10^{-11} s

10^{-8} s

10^1 s

10^4 s

$> 10^6$ s

Methods

molecular dynamics

kinetic Monte Carlo

ab initio

MD dislocation dynamics

reaction rate theory, phase field
3D dislocation dynamics

finite element

10^{-9} m

10^{-7} m

10^{-6} m

$> 10^{-3}$ m

THE PHYSICS BASIS – FINDING MECHANISMS

Based on Deliverable D5.2 of the SOTERIA project

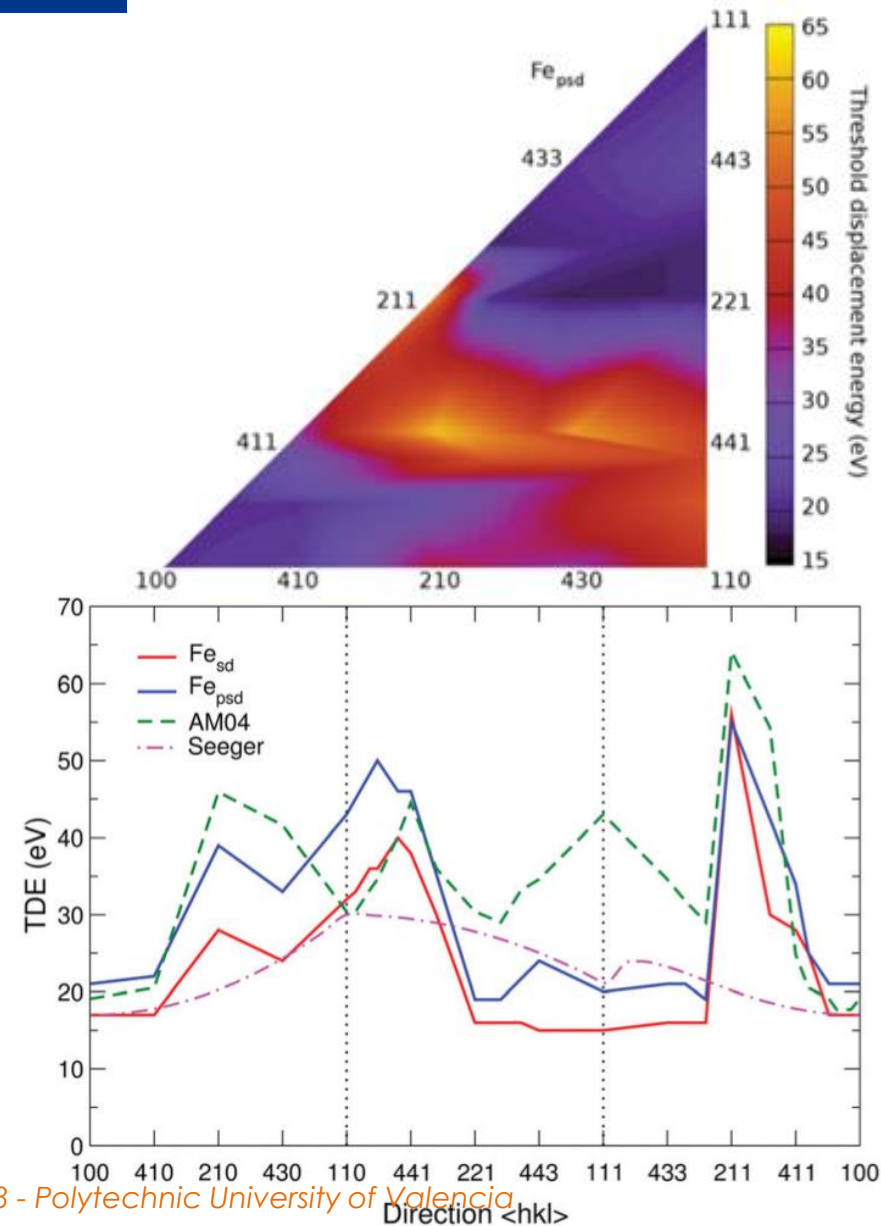
- ❑ The models and methods are only as good as their input
- ❑ Important to use best possible physics basis
- ❑ Large effort in SOTERIA to develop a mechanistic understanding of nanofeature evolution in RPV and internals
- ❑ First part based on the following SOTERIA publications:
 - P. Olsson, C.S. Becquart, C. Domain, Mater. Res. Lett. **4** (2016) 219-225.
 - L. Messina, M. Nastar, N. Sandberg, P. Olsson, Phys. Rev. B **93** (2016) 184302.
 - L. Messina, N. Castin, C. Domain, P. Olsson, Phys. Rev. B **95** (2017) 064112.
 - N. Castin, L. Messina, C. Domain, R. C. Pasianot, P. Olsson, Phys. Rev. B **95** (2017) 214117.
 - M. Posselt, D. Murali, M. Schiwarth, Comp. Mater. Sci. **127** (2017) 284-294.
 - C. Domain, C.S. Becquart, J. Nucl. Mater. **499** (2018) 582-594.
 - C.S. Becquart, R.N. Happy, P. Olsson, C. Domain, J. Nucl. Mater. **500** (2018) 92.
 - N. Castin, M.I. Pascuet, L. Messina, C. Domain, P. Olsson, R.C. Pasianot, L. Malerba, Comp. Mater. Sci **148** (2018) 116.

1) Threshold displacement energies

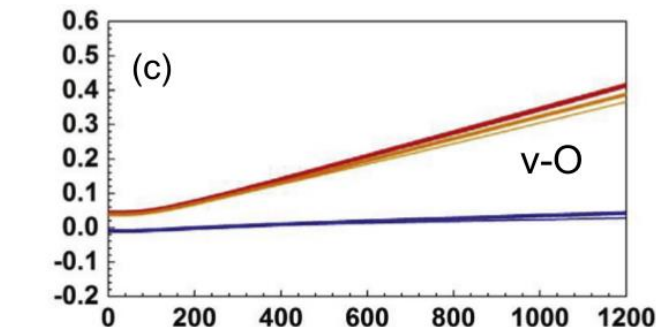
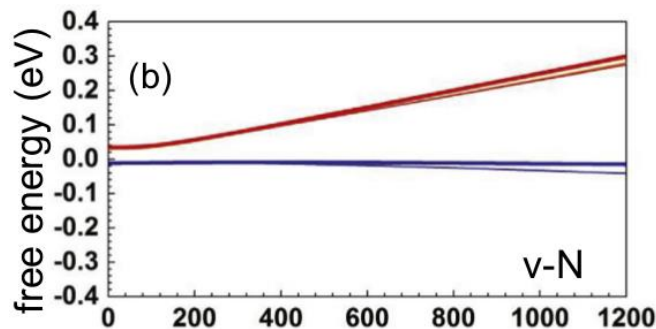
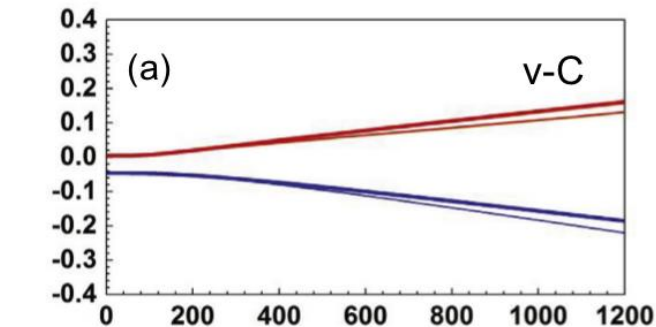


- ❑ Ab initio MD used to determine TDE in bcc Fe
- ❑ Some effect on average value (of reactor relevance) 32 eV vs 40 eV
- ❑ Anisotropy different than canonical/historical models
- ❑ How to run AIMD simulations very important (approximation levels)
- ❑ AIMD results quite important for near-threshold conditions (NRT and KP should be modified for low energies)

P. Olsson, C.S. Becquart, C. Domain,
Mater. Res. Lett. **4** (2016) 219-225.

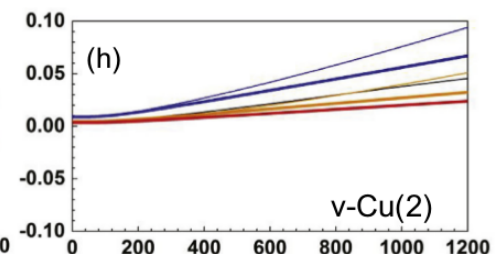
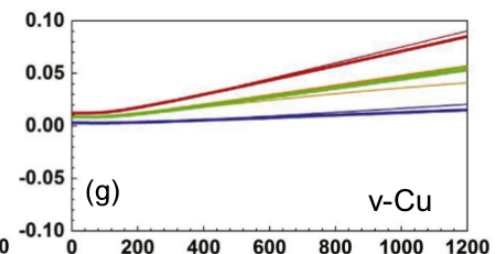
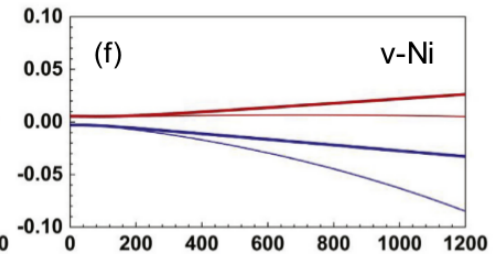
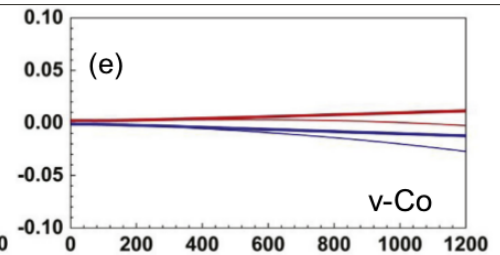
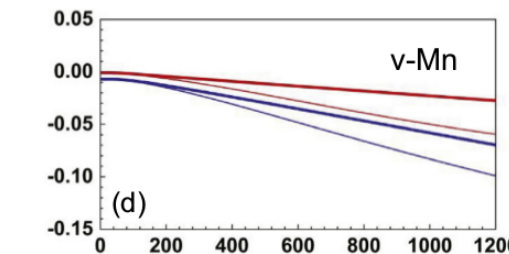
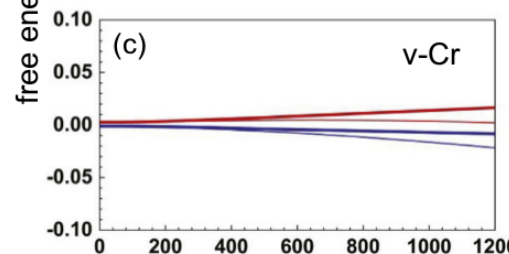
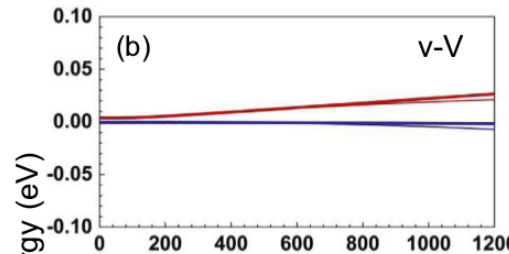
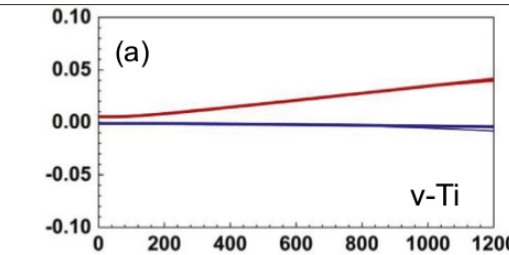
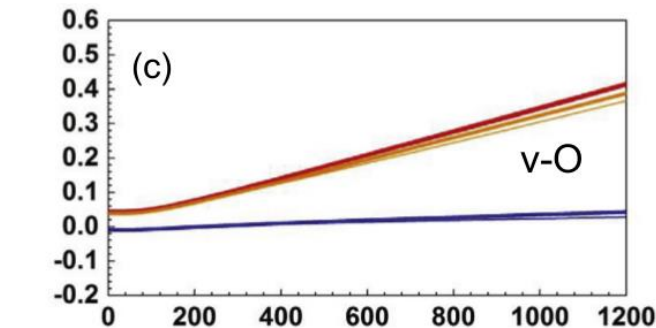
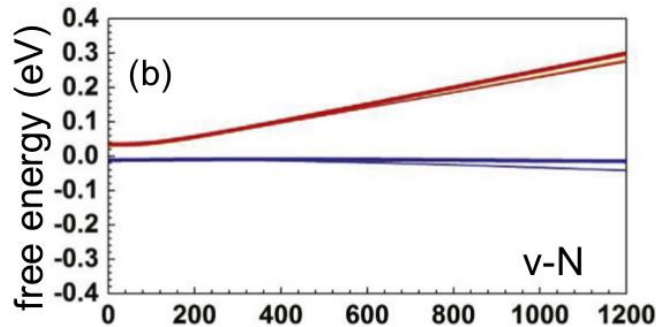
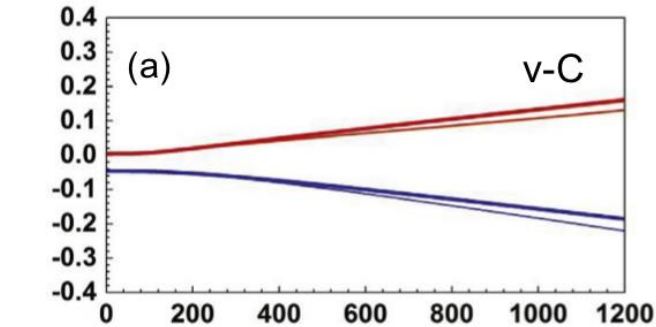


2) Free energy calculations in bcc Fe



- ❑ Operation conditions are far from the DFT 0K conditions
- ❑ Free energy effects can be important
 $G = H - TS$
 - Phonons, electrons, magnons, anharmonicity, ...
- ❑ Vibrational free energy effects for small vacancy-solute clusters in bcc Fe
- ❑ Effect of modeling paradigm
- ❑ Method range of validity
- ❑ Order of magnitude (0.1 eV) can be important at operation conditions!
 - Not yet implemented in higher scale models

2) Free energy calculations in bcc Fe



M. Posselt, D. Murali, M. Schiwarth, *Comp. Mater. Sci.* **127** (2017) 284-294.

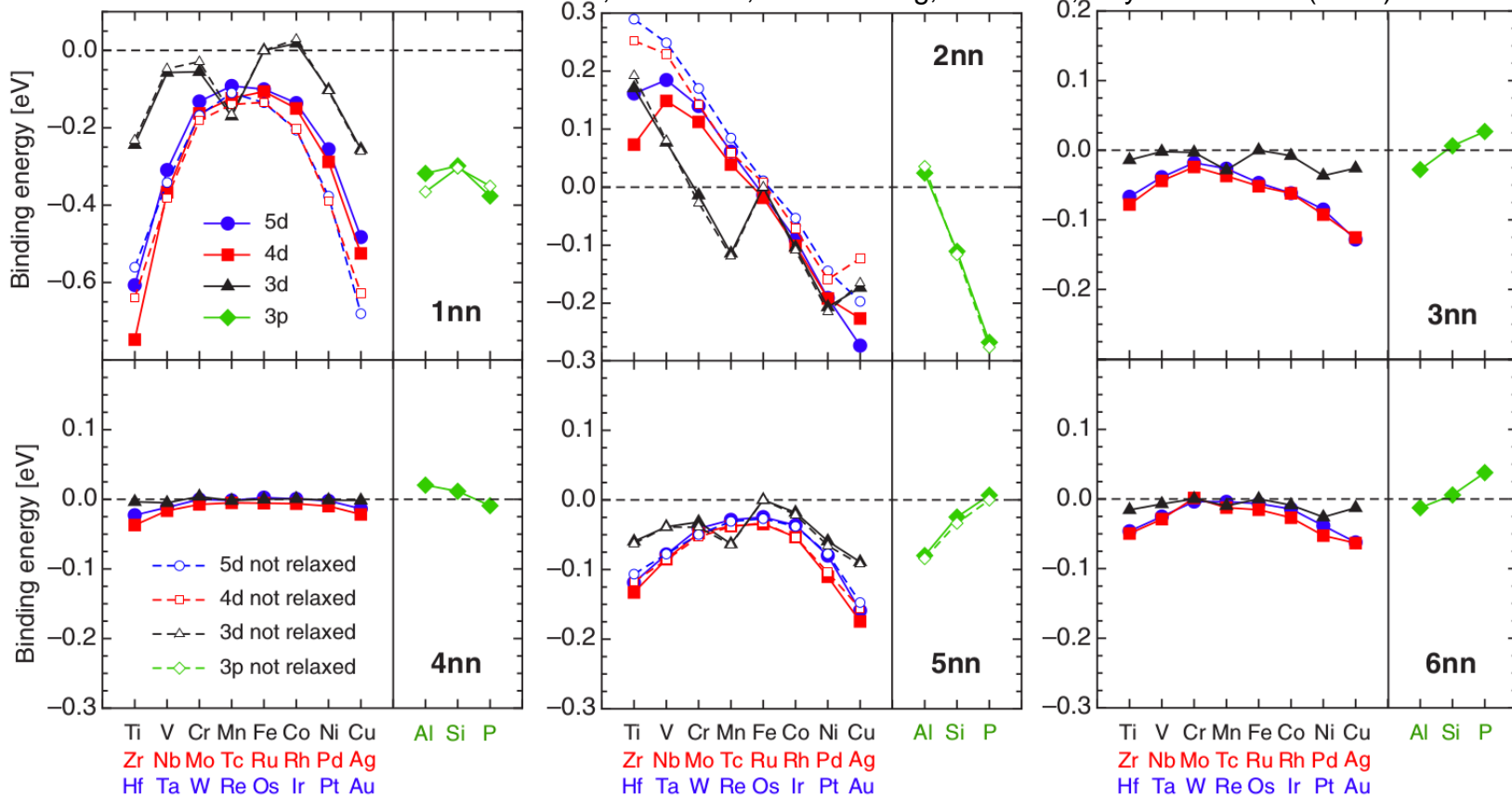
3) Solute – vacancy interactions and kinetics in bcc Fe



- DFT database of solute-vacancy interactions
- Binding energies follow clear trends
- 3d-solutes affected by magnetism, 4d- and 5d mostly size effects

L. Messina, M. Nastar, N. Sandberg, P. Olsson, Phys. Rev. B **93** (2016) 184302.

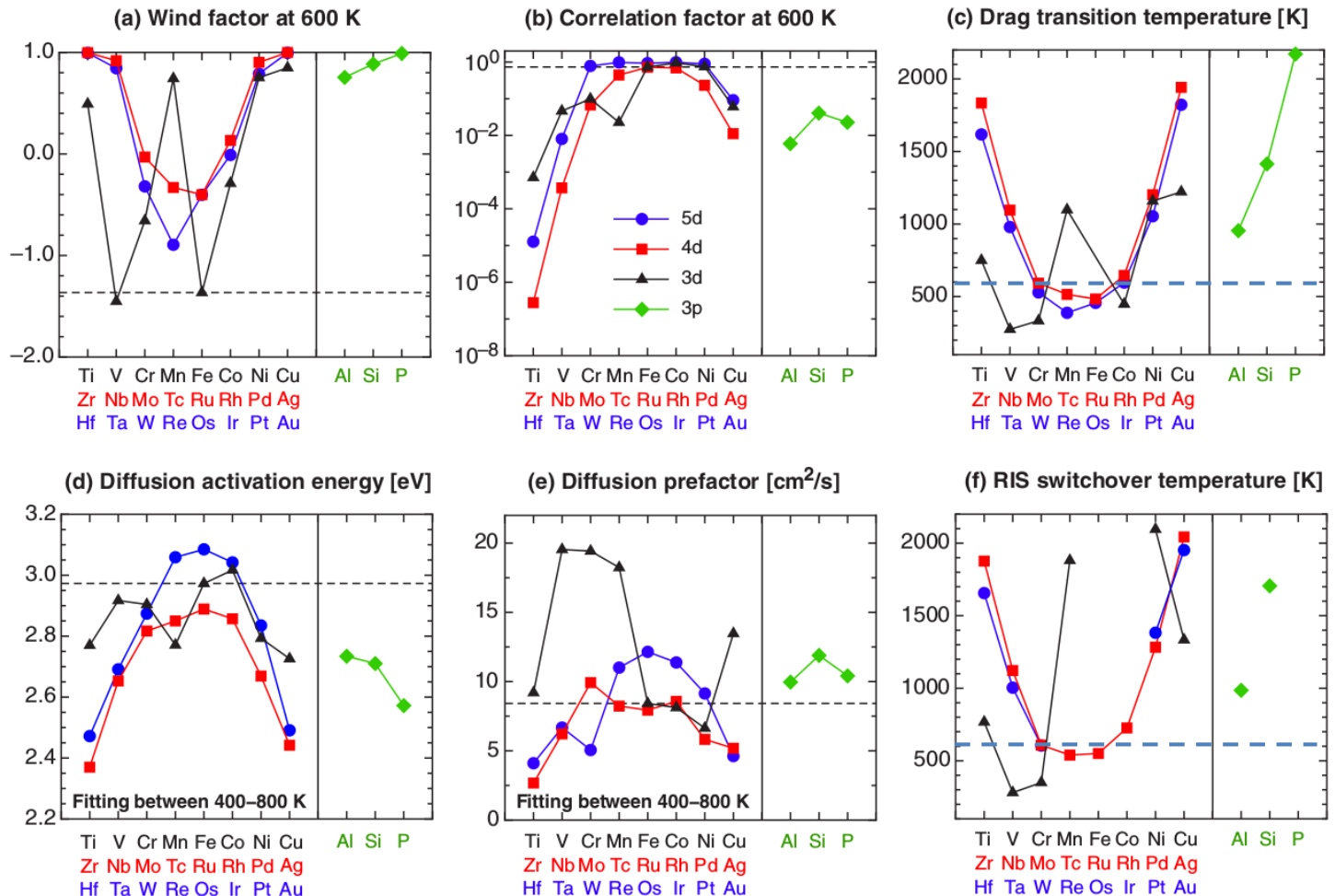
VASP
PAW-PBE
250 atoms
bcc Fe
3³ k-points
300 eV



3) Solute – vacancy interactions and kinetics in bcc Fe

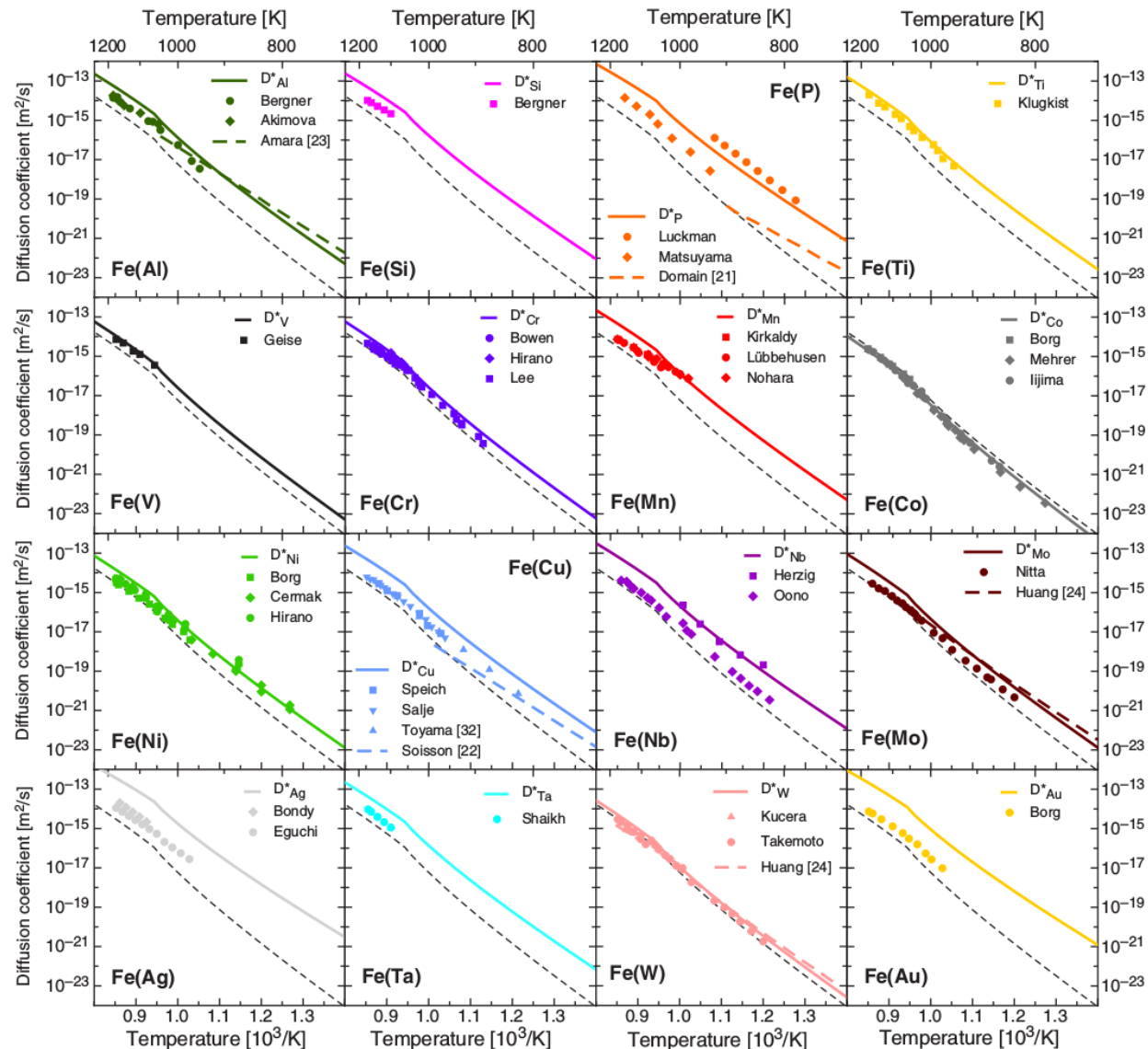


- ❑ Self-consistent mean field theory coupling
- ❑ Solute drag by vacancies a general phenomenon (not limited to 1nn binding solutes!)
- ❑ Vacancy driven RIS enrichment for most RPV solutes
 - Exceptions Cr, V



3) Solute – vacancy interactions and kinetics in bcc Fe

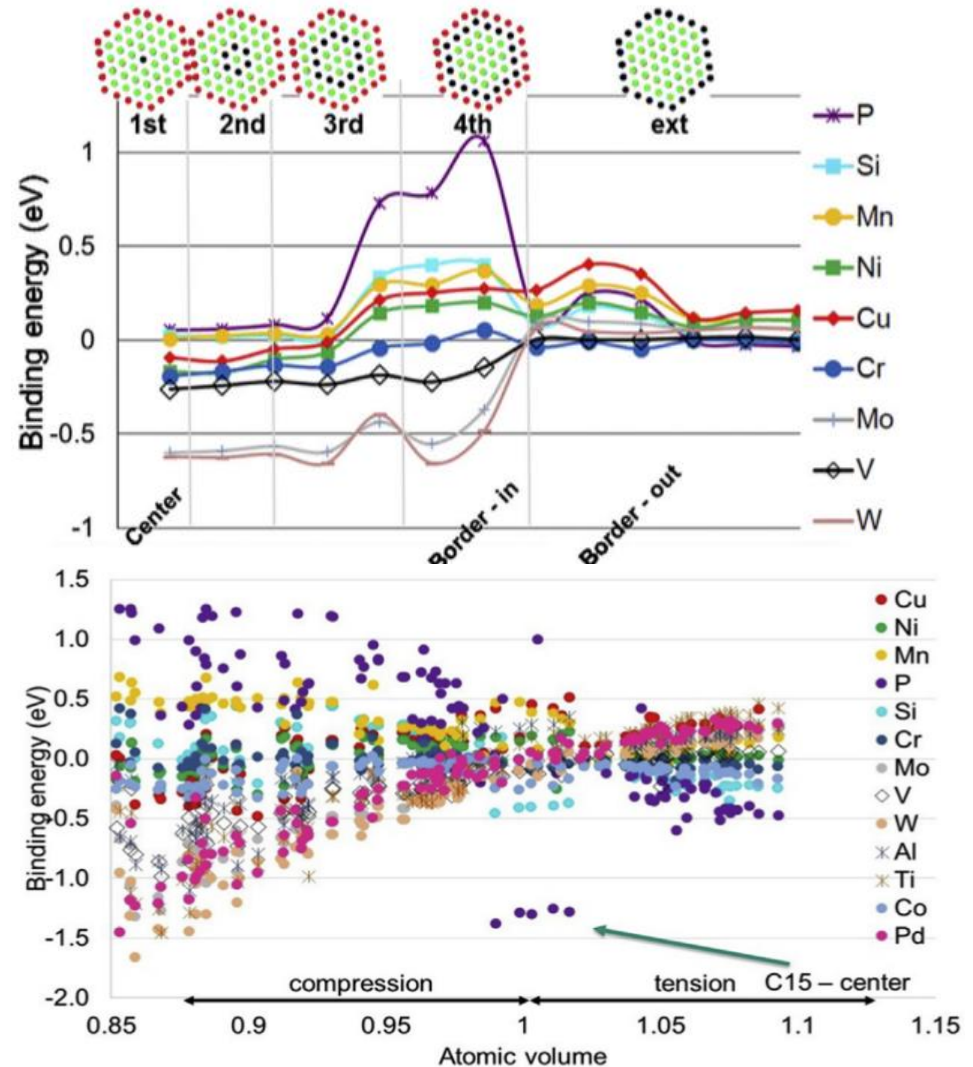
- Prediction of solute diffusion coefficients in good agreement with experiments
- Divergencies well understood
- Showcase of how to get low-T diffusion data



4) Solute – defect cluster interactions



- ❑ Large scale DFT calculations (1500 atoms)
- ❑ Provides new insight on how small SIA clusters interact with solutes
- ❑ Given attraction strength – small defects will "always" be trapped by solutes
- ❑ Some surprises!
 - Attracting/binding very general phenomenon
 - Size effects dominating (but also magn + local coordination)
 - Cr non-interacting (contradicting earlier work)



MULTISCALE MODELS OF NANOFEATURE EVOLUTION IN RPV STEELS

Machine learning nanoscale evolution tools



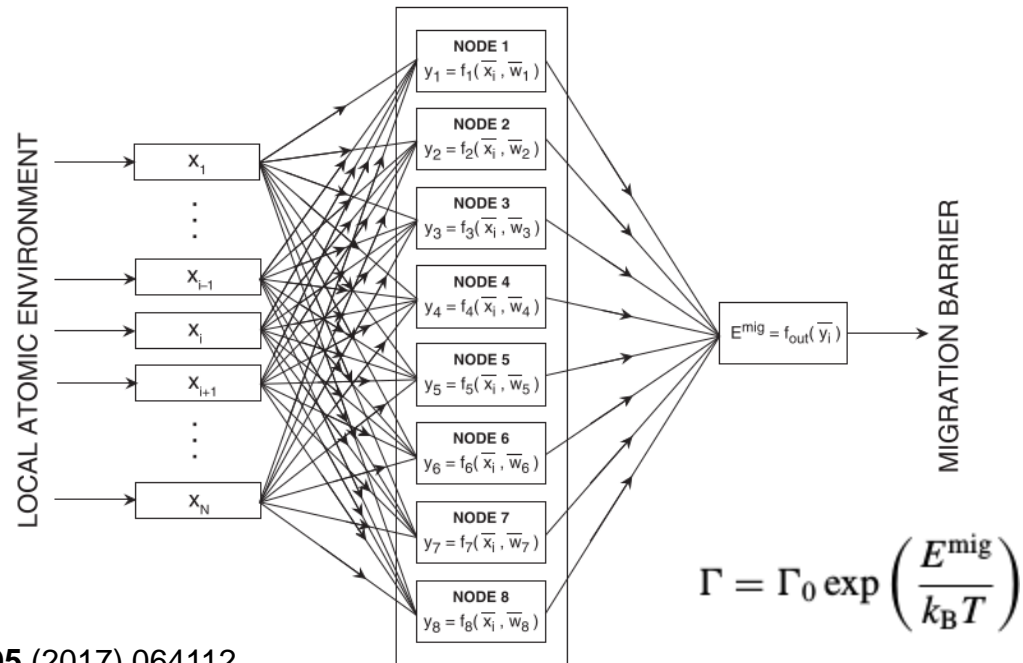
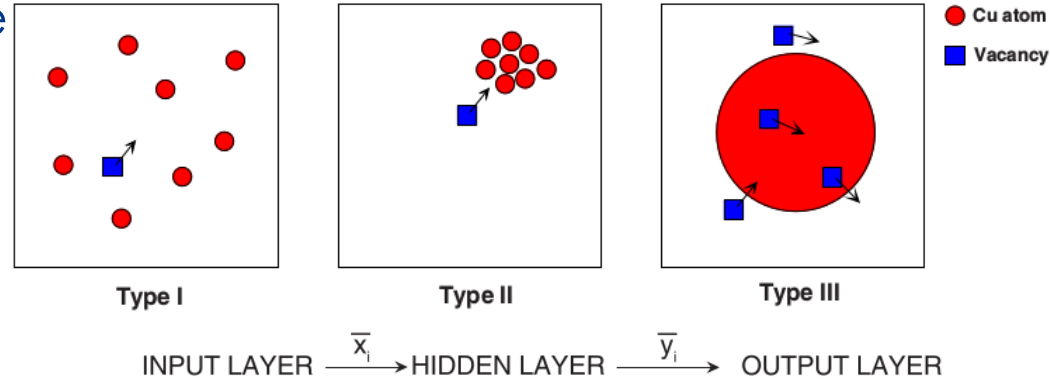
Artificial neural networks have recently begun to be applied to nanoscale evolution

In SOTERIA, ANN's were trained exclusively on DFT data (migration barriers) to transfer the physics basis fully to the nanoscale evolution

- Examples:
 - FeCu + vacancies
 - FeCr + vacancies, SIAs

A few thousand configurations required for each case (NEB's)

The ANN drives a hybrid AKMC/OKMC model



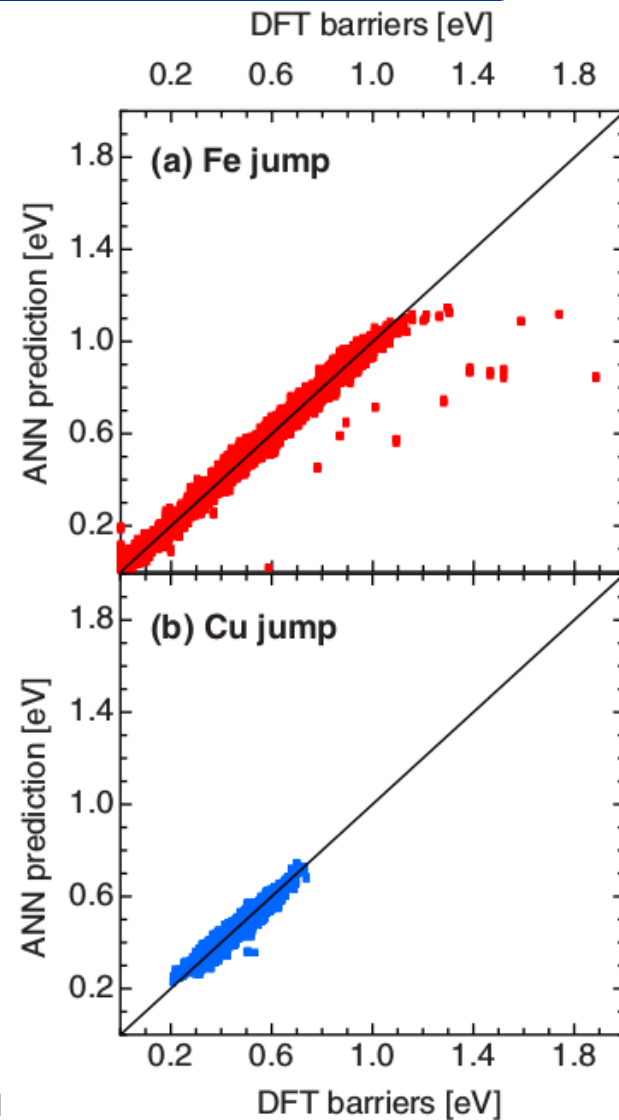
$$\Gamma = \Gamma_0 \exp\left(\frac{E^{mig}}{k_B T}\right)$$

L. Messina, N. Castin, C. Domain, P. Olsson, Phys. Rev. B **95** (2017) 064112.

N. Castin, L. Messina, C. Domain, R. C. Pasianot, P. Olsson, Phys. Rev. B **95** (2017) 214117.

N. Castin, M.I. Pascuet, L. Messina, C. Domain, P. Olsson, R.C. Pasianot, L. Malerba, Comp. Mater. Sci **148** (2018) 116.

- ❑ Successful training, good correlation factors
- ❑ The KMC simulations evolve according to the AKMC method, but when clusters grow beyond a threshold size, they become objects
- ❑ The OKMC part is first parameterized using AKMC
- ❑ Rapid KMC code framework
- ❑ Nanoscale evolution in FeCu and FeCr investigated



L. Messina, N. Castin, C. Domain, P. Olsson, Phys. Rev. B **95** (2017) 06411

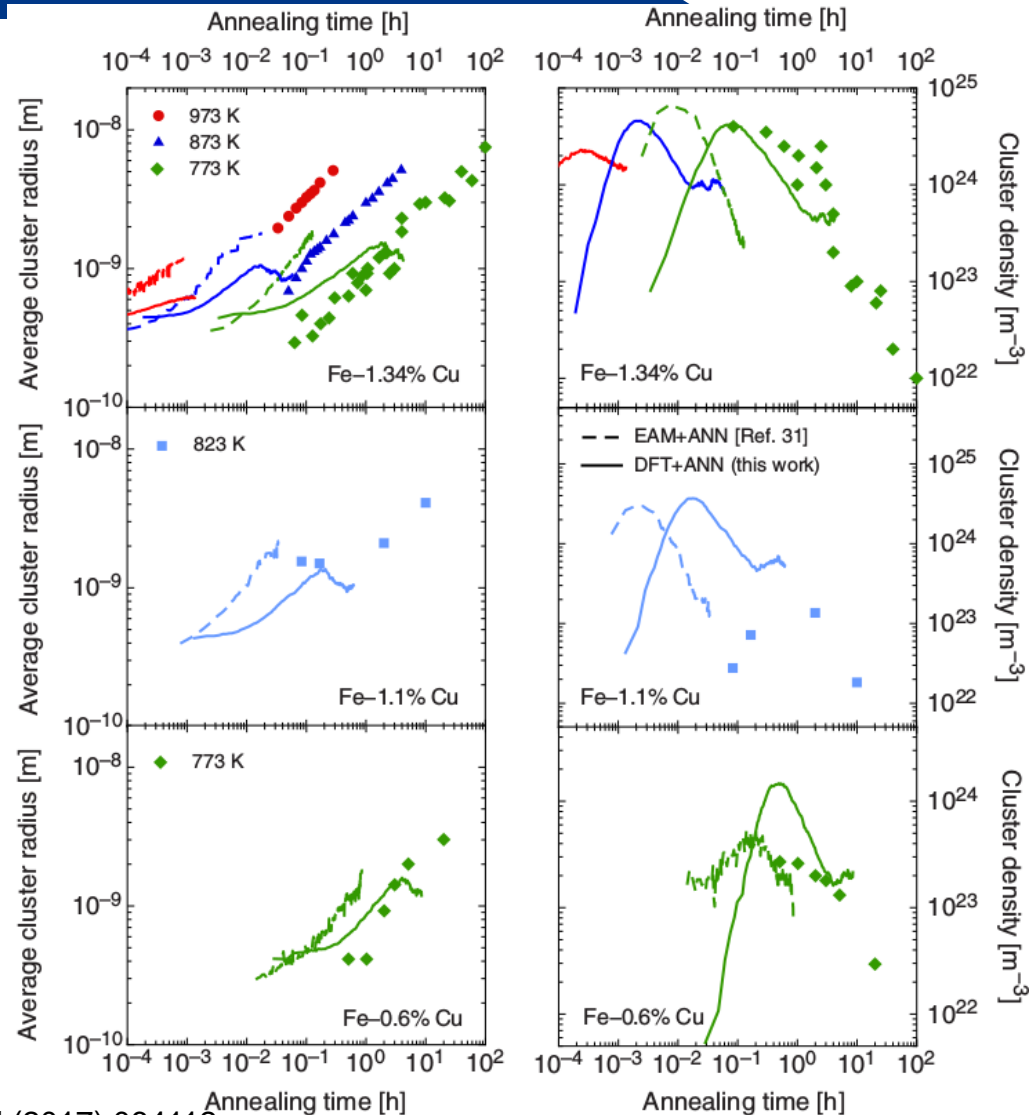
N. Castin, L. Messina, C. Domain, R. C. Pasianot, P. Olsson, Phys. Rev. B **95** (2017) 214117.

N. Castin, M.I. Pascuet, L. Messina, C. Domain, P. Olsson, R.C. Pasianot, L. Malerba, Comp. Mater. Sci **148** (2018) 116. 18

Machine learning nanoscale evolution tools



- ❑ Thermal ageing of FeCu
- ❑ No parameter adjustment – fully ab initio → KMC
- ❑ Very good agreement for 1.34% Cu
- ❑ Overestimated Cu-cluster density for 0.6% Cu → DFT solubility limit known issue for FeCu
- ❑ DFT physics fully transmitted to the KMC



L. Messina, N. Castin, C. Domain, P. Olsson, Phys. Rev. B **95** (2017) 064112.

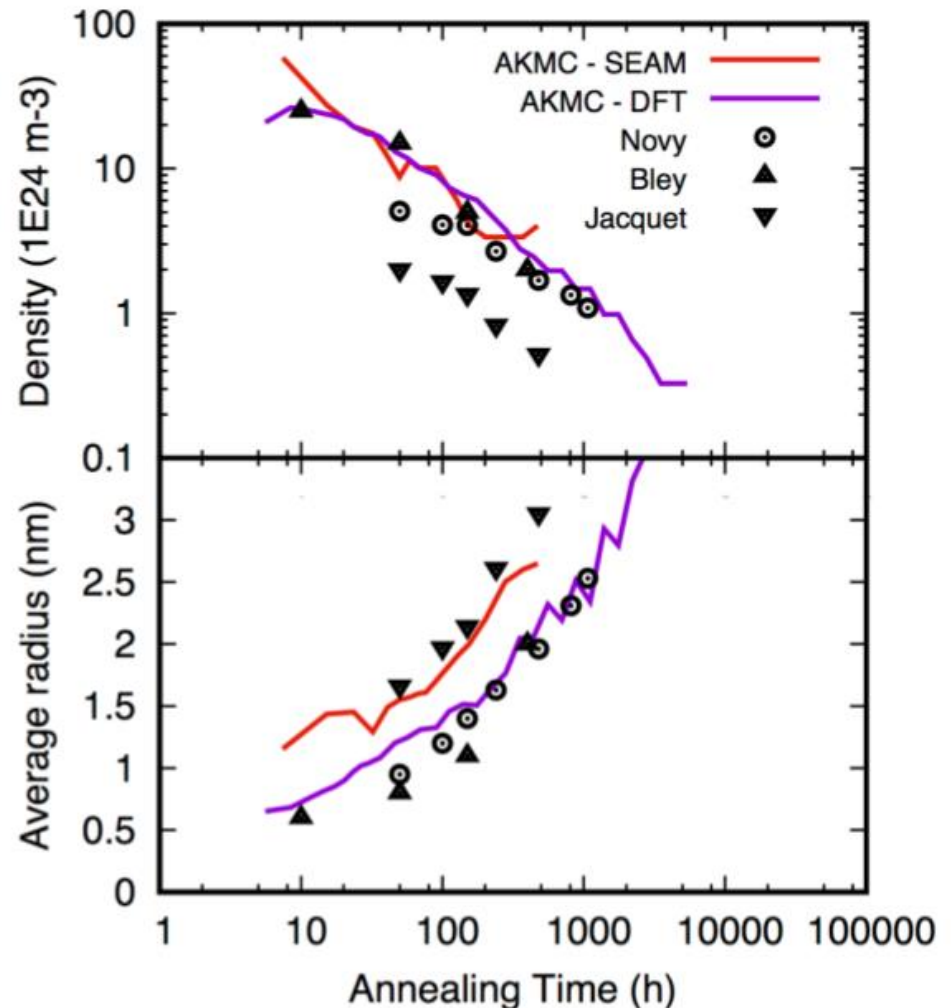
N. Castin, L. Messina, C. Domain, R. C. Pasianot, P. Olsson, Phys. Rev. B **95** (2017) 214117.

N. Castin, M.I. Pascuet, L. Messina, C. Domain, P. Olsson, R.C. Pasianot, L. Malerba, Comp. Mater. Sci **148** (2018) 116.

Machine learning nanoscale evolution tools



- ❑ The material evolves according to the AKMC method, but when clusters grows beyond a threshold size, it becomes an object
- ❑ The OKMC part is first parameterized using AKMC
- ❑ Rapid KMC code framework
- ❑ Nanoscale evolution in FeCu and **FeCr** investigated

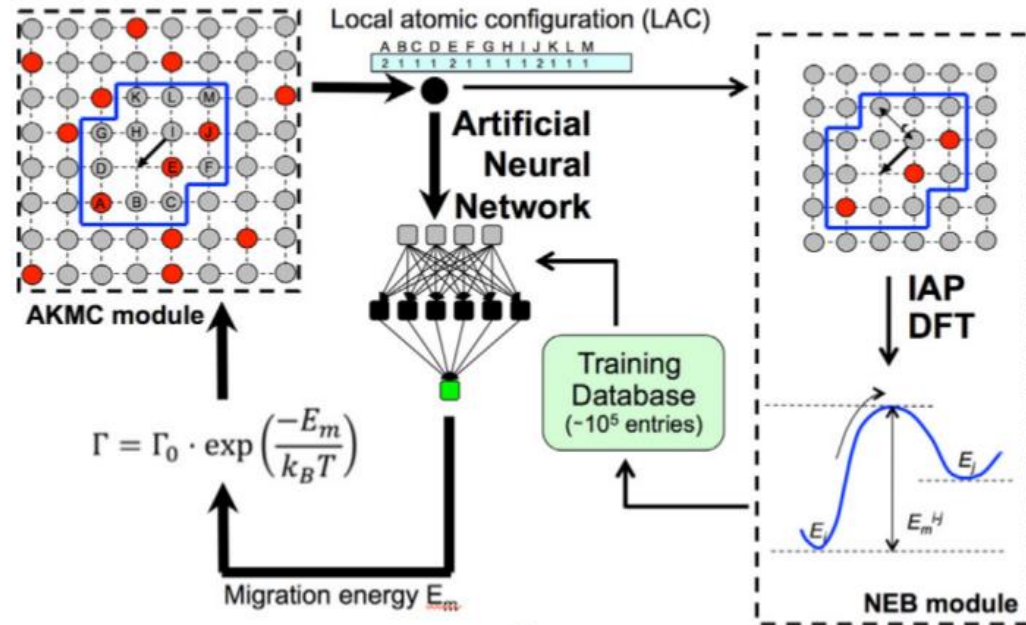
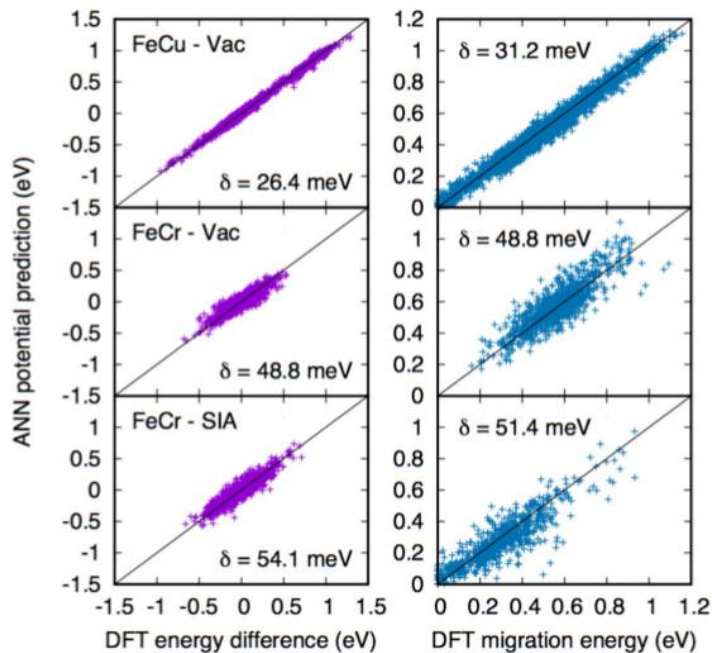


L. Messina, N. Castin, C. Domain, P. Olsson, Phys. Rev. B **95** (2017) 064112.

N. Castin, L. Messina, C. Domain, R. C. Pasianot, P. Olsson, Phys. Rev. B **95** (2017) 214117.

N. Castin, M.I. Pascuet, L. Messina, C. Domain, P. Olsson, R.C. Pasianot, L. Malerba, Comp. Mater. Sci **148** (2018) 116.

- Improved KMC/MD motor by fitting ANN potentials
- ANN pot trained first

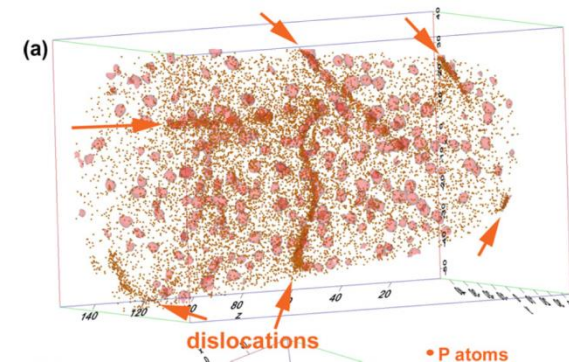
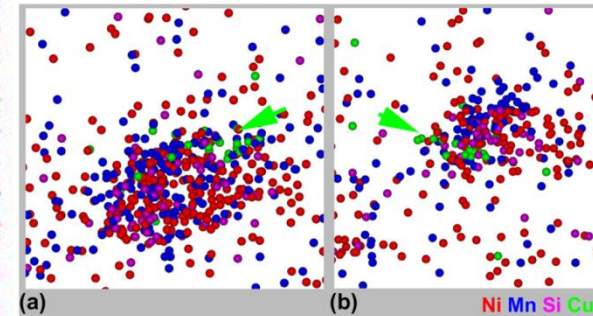
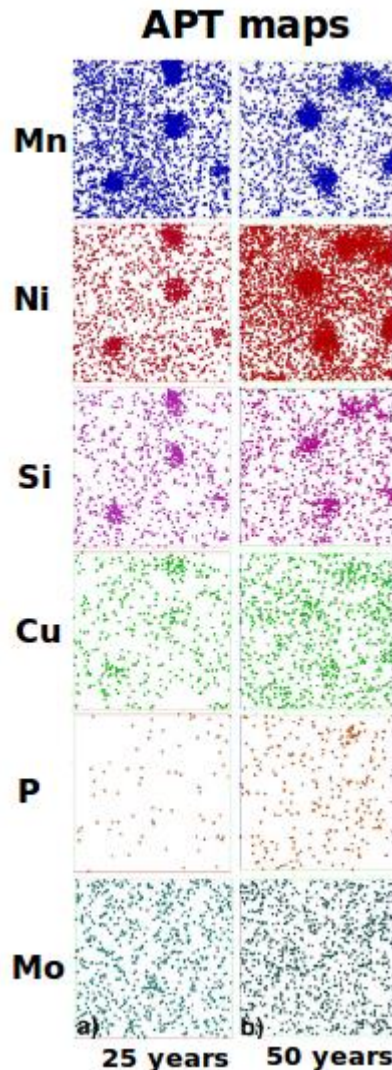


- Many more barriers can be used by training KMC motor on ANN potential predictions

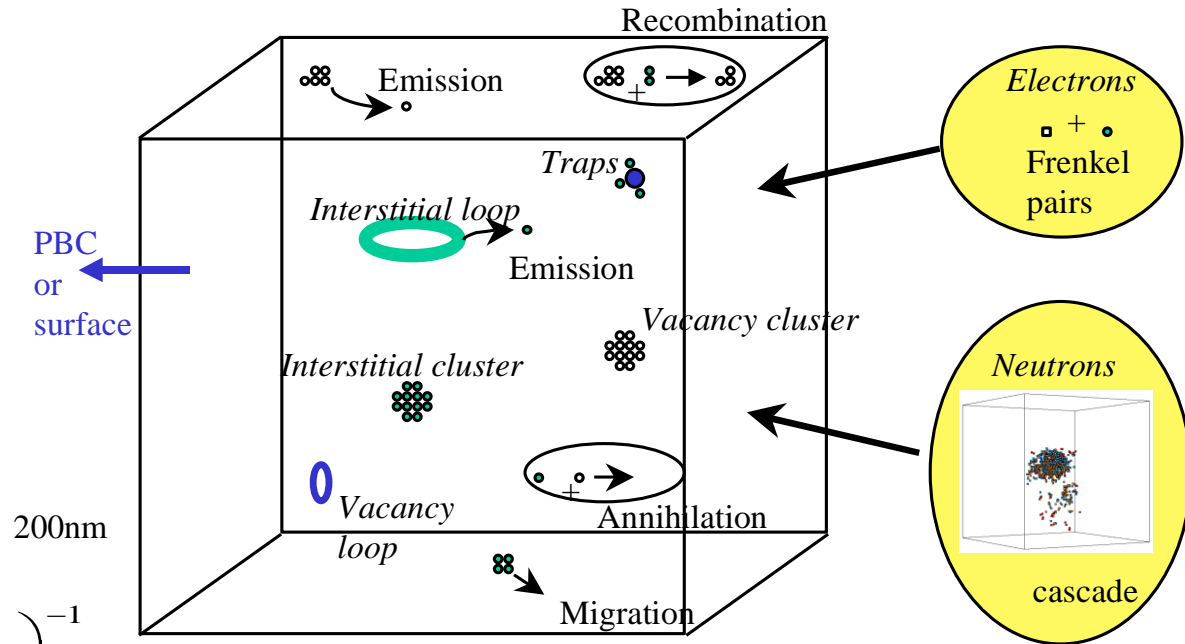
- ❑ Machine learning can be used to transfer the physics basis directly through the KMC scale
- ❑ Same power of analysis of mechanisms but no control over parameters to adjust and perform sensitivity studies
- ❑ Very computationally demanding
- ❑ DFT-ANN-KMC simulations are predictive – and in very good agreement with experiments

- ❑ **Issue:** Observed growth of solute clusters (Ni, Mn, ...)
- ❑ Late-blooming effect or not?
- ❑ Mechanism for cluster growth?
- ❑ Object KMC model developed; Applied to model alloy and to RPV steel (Ringhals weld)

P. Efsing *et al.*, J. ASTM Int. **4** (2004).
 Miller *et al.*, *Journal of Nuclear Materials* **437** (2013).
 US-NRC, Regulatory Guide 1.99 (1975).



- Each object defined by:
 - type
 - centre-of-mass position
 - reaction radius
 - possible reactions



$$\Gamma_i = \Gamma_i^0 \exp(-E_a / kT)$$

$$\text{Time step} = \left(\sum_{\text{internal events}} \Gamma_i + \sum_{\text{external events}} \Gamma_i \right)^{-1}$$

Advantages:

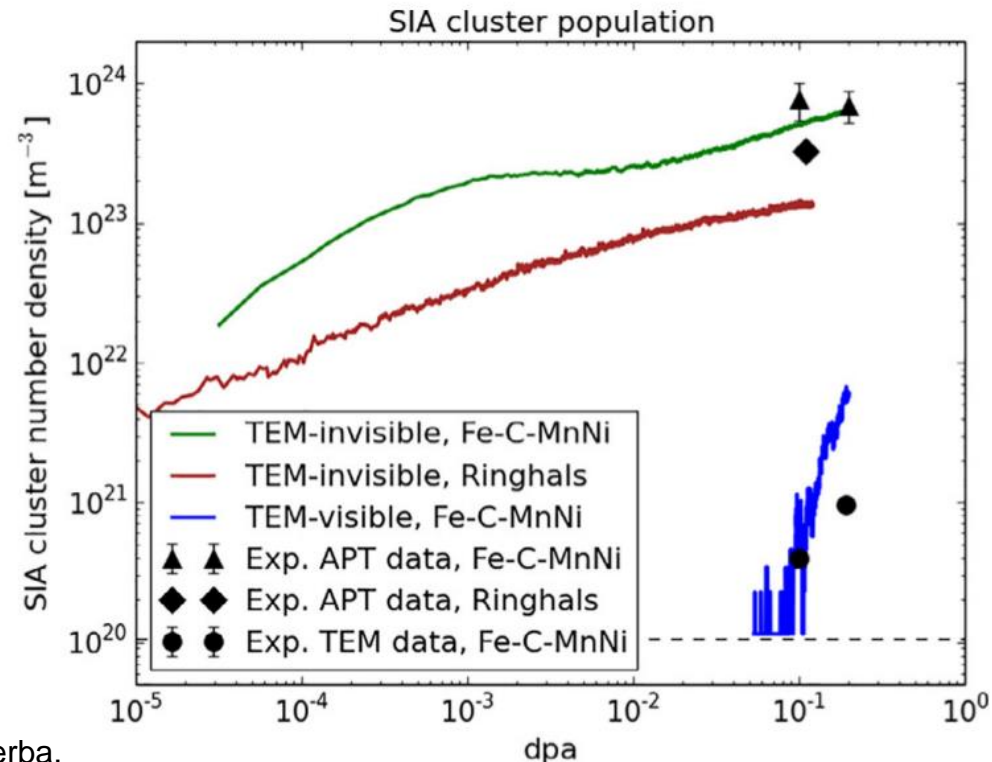
- Flexibility
- Computing efficiency
- Spatial distribution

Drawbacks:

- Large number of physical parameters
- No atomic configurations

- ❑ **Issue:** Growth of solute clusters (Ni, Mn, ...) observed
- ❑ Object KMC model developed
- ❑ Applied to model alloy and to RPV steel (Ringhals weld)
- ❑ Main ideas differentiating the alloy from the metal:
 - Grey alloy approach
 - SIA cluster diffusivity reduction due to solute interaction (from DFT)
 - 1D/3D motion depending on cluster size

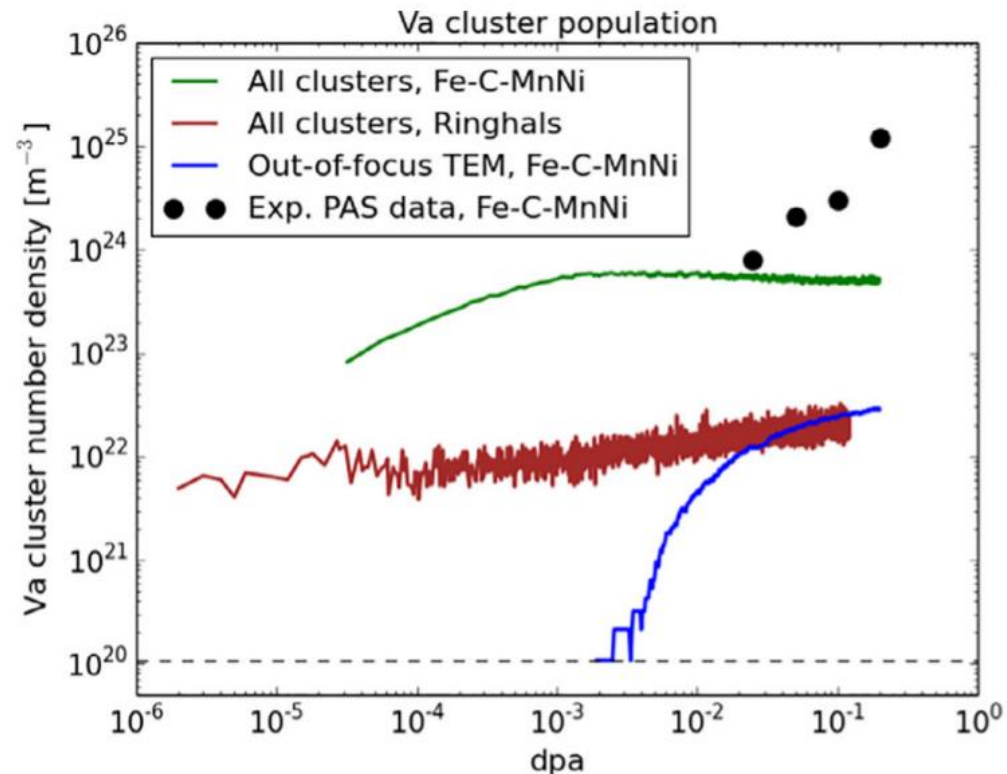
$$\frac{D_n^{FeMnNi}}{D_n^{Fe}} = \exp \left[- \frac{9C(E_{Mn}^b x_{Mn} + E_{Ni}^b x_{Ni})}{k_B T} \right]$$



M. Chiapetto, L. Messina, C.S. Becquart, P. Olsson, L. Malerba, Nucl. Instr. Meth. Phys. Res. B **393** (2017) 105-109.

- Both SIA and vacancy cluster evolution is well represented by the model
- Importance of considering the experimental resolution!
- Dose rate effect:
 - clear predominance of single defects and smaller clusters at low dose rates

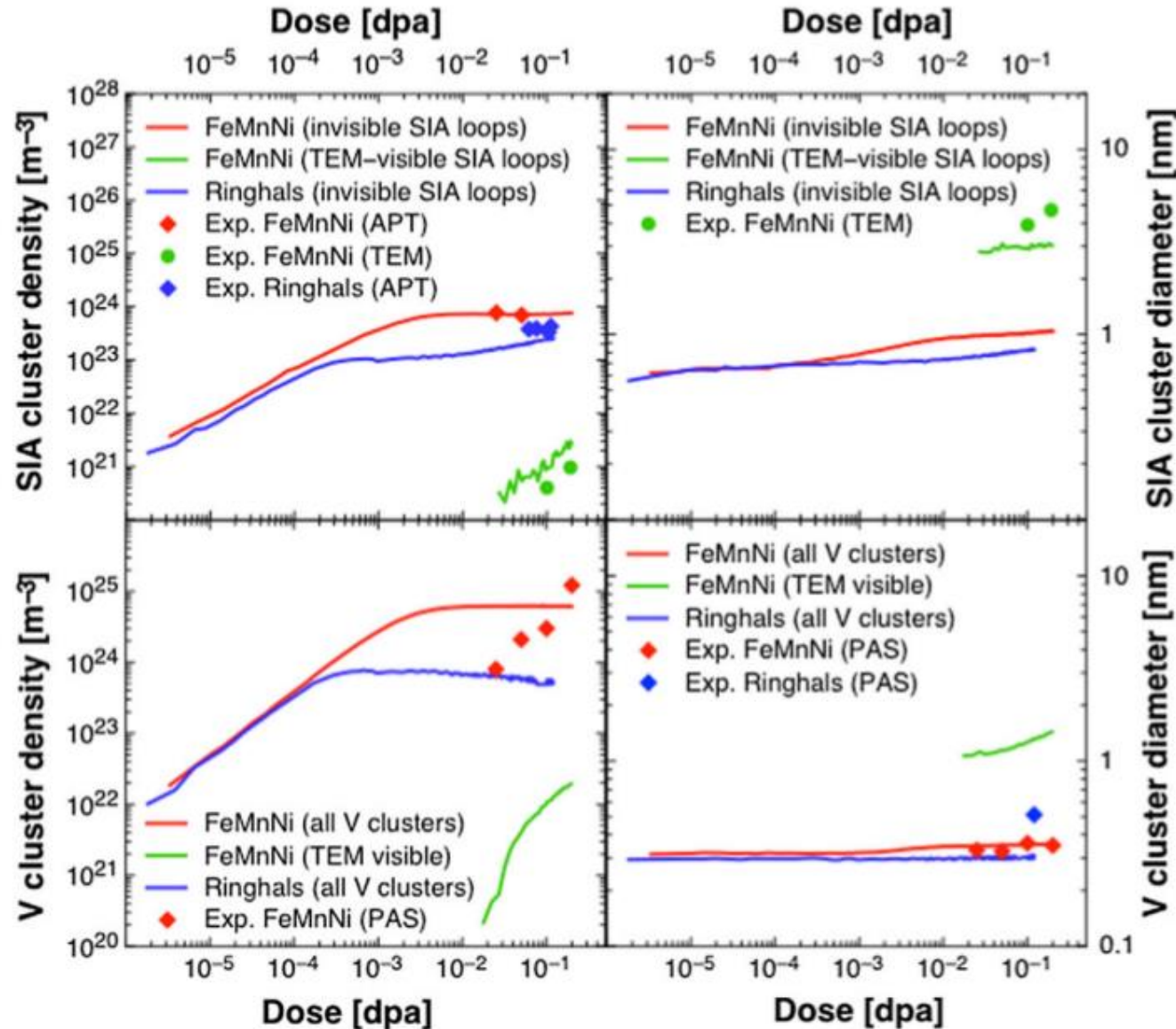
Property	Fe-C-MnNi [28]	Ringhals welds [9]
Composition [at.%]	1.2% Mn, 0.7% Ni	1.37% Mn, 1.58% Ni
Temperature	290 °C	284 °C
Neutron flux	$9.5 \cdot 10^{13}$ n/cm ² s	$1.5 \cdot 10^{11}$ n/cm ² s
Dpa flux	$1.4 \cdot 10^{-7}$ dpa/s	$2.7 \cdot 10^{-10}$ dpa/s [29]
Max dpa dose	0.2 dpa	0.12 dpa [29]
Carbon in matrix	134 at. ppm	100 at. ppm [30]
Dislocation density	$7 \cdot 10^{13}$ m ⁻²	NA
Average grain size	88 μm	NA



M. Chiapetto, L. Messina, C.S. Becquart, P. Olsson, L. Malerba, Nucl. Instr. Meth. Phys. Res. B **393** (2017) 105-109

- Further model refinement:
 - RPV dislocation density
 - Role of dislocation bias
 - Vacancy cluster parameters refined using AKMC

L. Messina, M. Chiapetto, P. Olsson, C.S. Becquart, L. Malerba, Phys. Stat. Solidi A **213** (2017) 2974



□ Conclusions:

- In RPV steels, the mechanism proposed for the observed growth of small solute clusters (Ni, Mn, Si, ...) has been heterogeneous nucleation on defect clusters
- That mechanism is here strengthened – the SIA cluster density perfectly matches the APT-seen solute cluster density
- Ab initio data and mean-field kinetics (many studies) support the mechanism

M. Chiapetto, L. Messina, C.S. Becquart, P. Olsson, L. Malerba, Nucl. Instr. Meth. Phys. Res. B **393** (2017) 105-109.
L. Messina, M. Chiapetto, P. Olsson, C.S. Becquart, L. Malerba, Phys. Stat. Solidi A **213** (2017) 2974

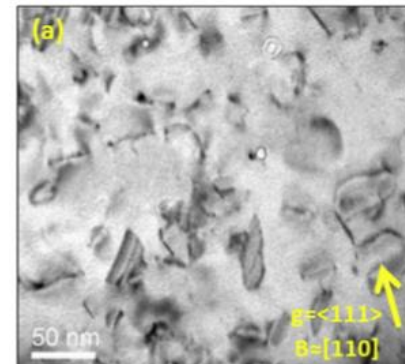
MODELING ION BEAM IRRADIATION IN AUSTENITIC STEELS

The role of injected interstitials

Self-ion irradiation of austenitic steel

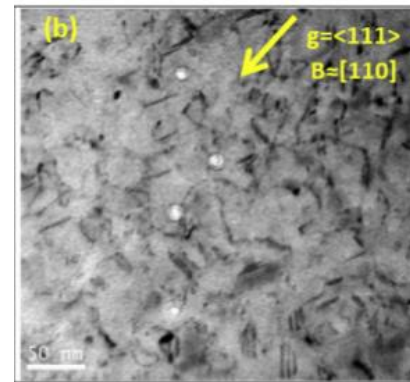
- ❑ Ion beams often used as surrogates for neutron irradiation
 - Many issues with that! (flux, spatial distribution, injected SIAs, surface, ...)
- ❑ Injected SIAs have been shown to play a role (Lee JNM 1979)
- ❑ Cluster dynamics model developed here to study the issue in 304L steel
- ❑ CRESCENDO code

B. Michaut, T. Jourdan, J. Malaplate, A. Renault-Laborne, F. Sefta, B. Decamps, J. Nucl. Mater. **496** (2017) 166-176

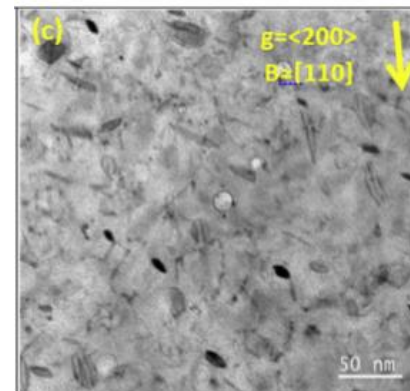


304L
450°C

5 dpa

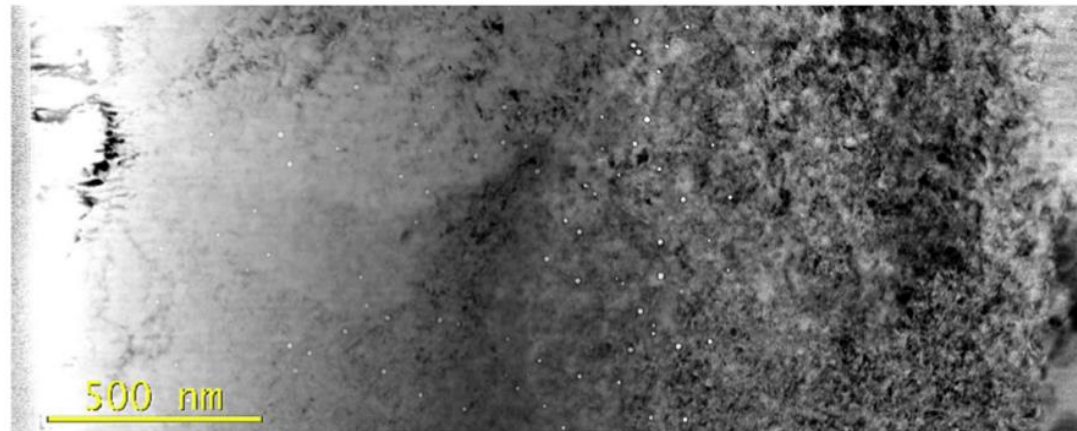
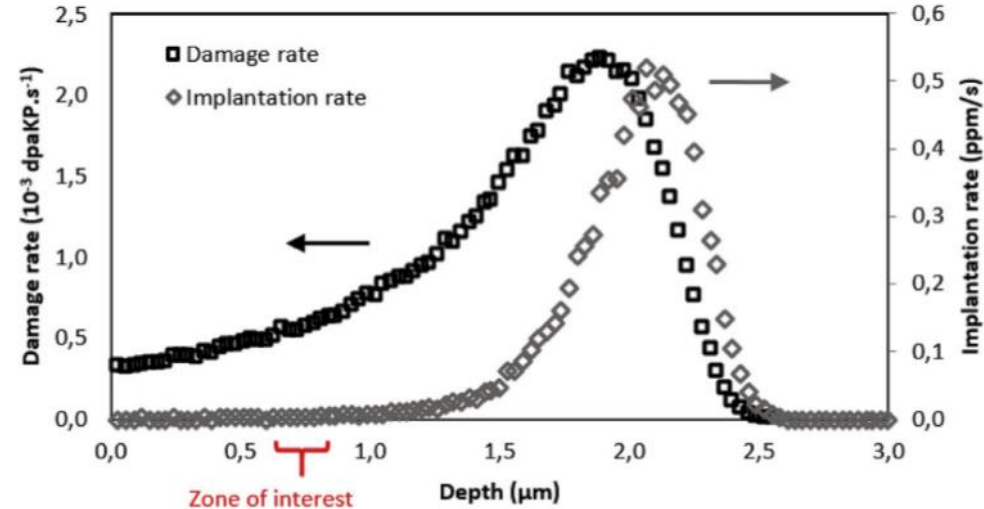


40 dpa



100 dpa

- SRIM (and similar simulations) show how the damage and implantation fluxes vary with depth
- Any bias between SIA/vac can have important consequences
- Self-ion irradiation implants SIAs
- Spatial resolution (depth) introduced in CD



B. Michaut, T. Jourdan, J. Malaplate, A. Renault-Laborne, F. Sefta, B. Decamps, J. Nucl. Mater. **496** (2017) 166-176

Self-ion irradiation of austenitic steel

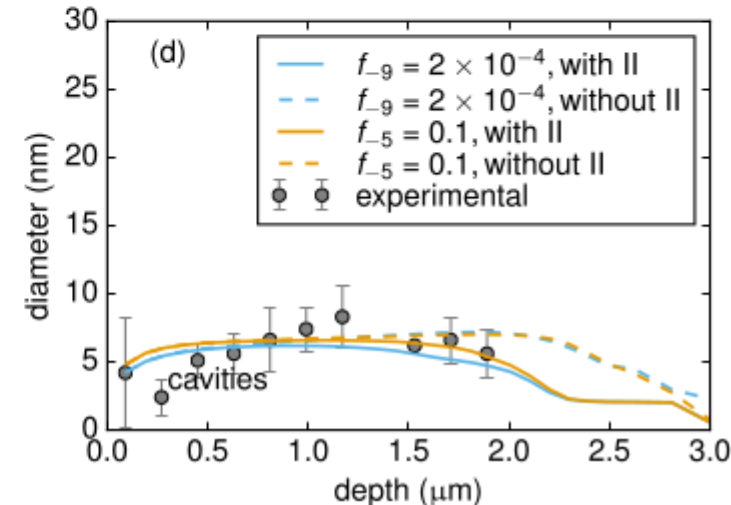
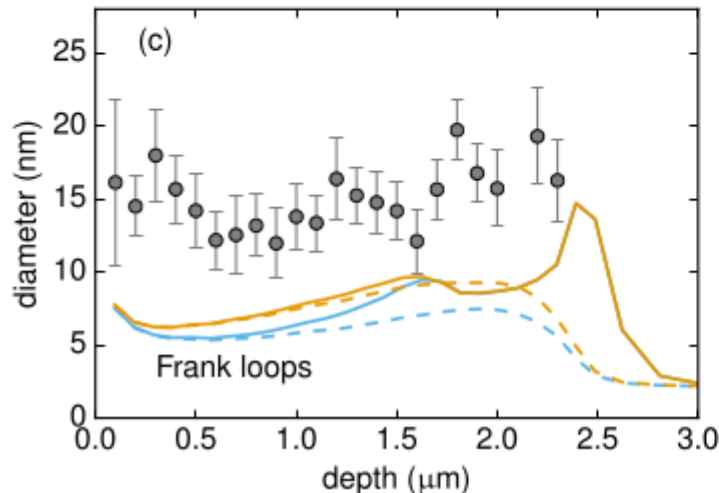
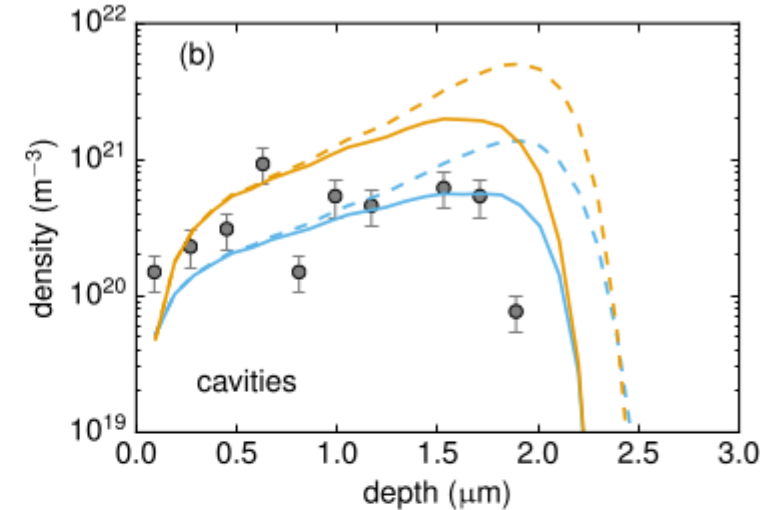
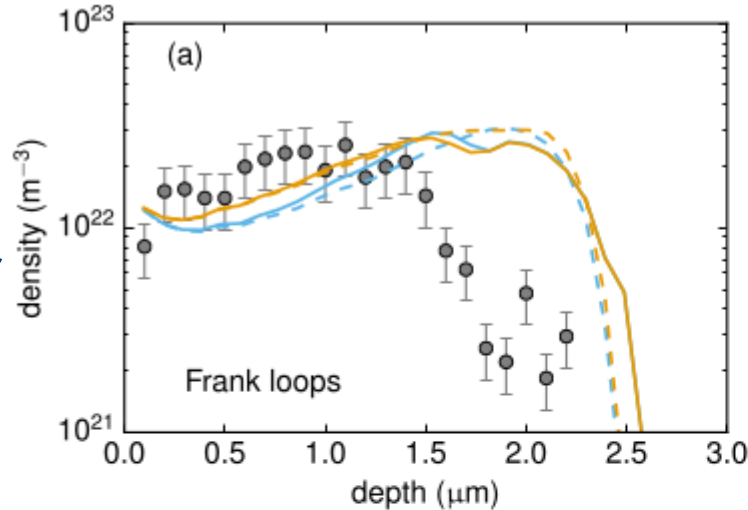


5 dpa results:

- Two source terms (blue, orange)

- Injected SIAs (II) (solid vs dashed)

- Small depth effect of injected SIAs



B. Michaut, T. Jourdan, J. Malaplate, A. Renault-Laborne, F. Sefta, B. Decamps, J. Nucl. Mater. **496** (2017) 166-176

Self-ion irradiation of austenitic steel

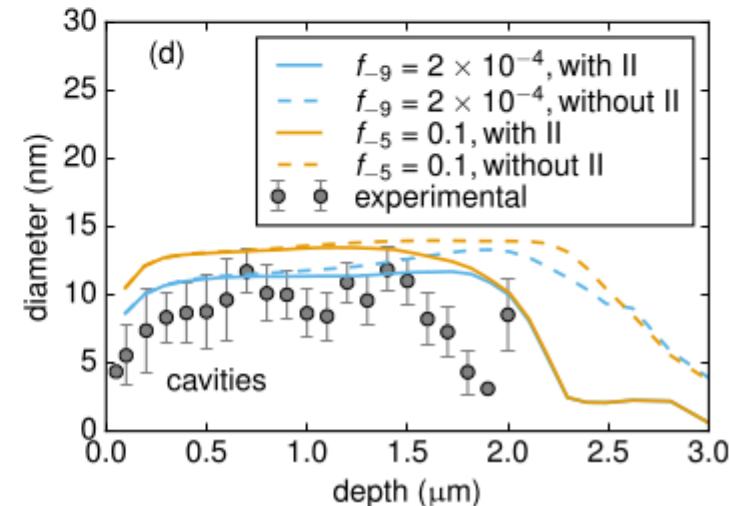
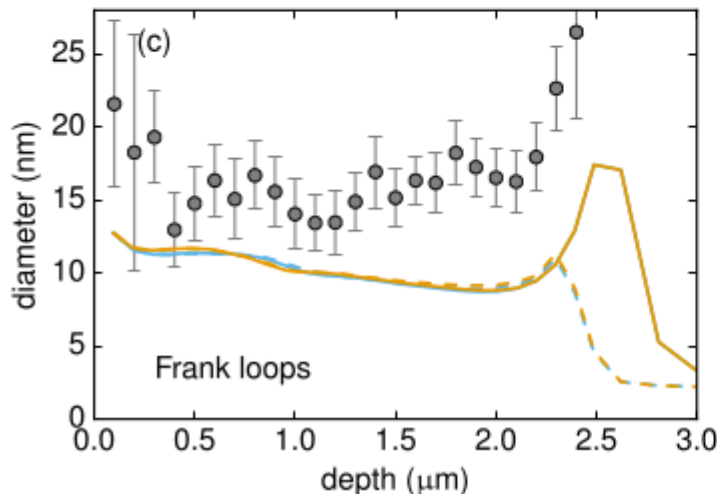
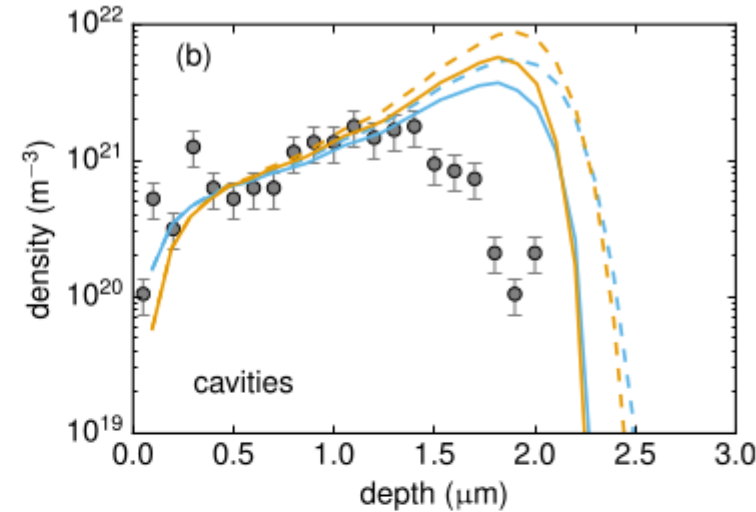
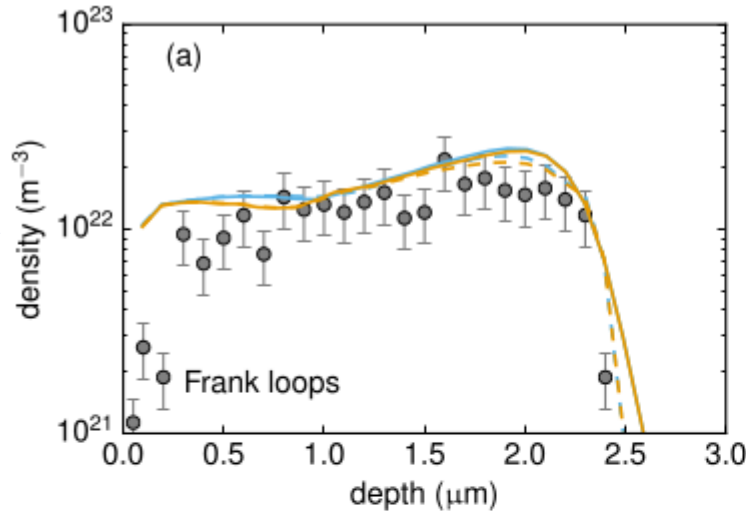


40 dpa results:

- Two source terms (blue, orange)

- Injected SIAs (II) (solid vs dashed)

- Clear depth effect of injected SIAs for cluster sizes

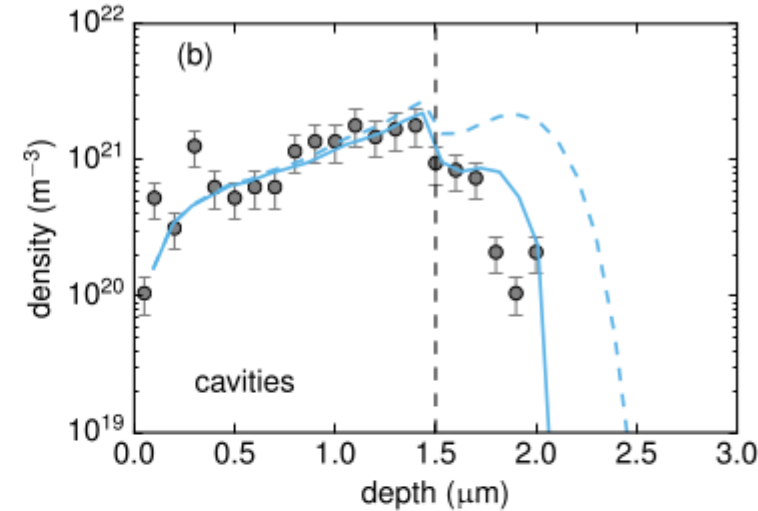
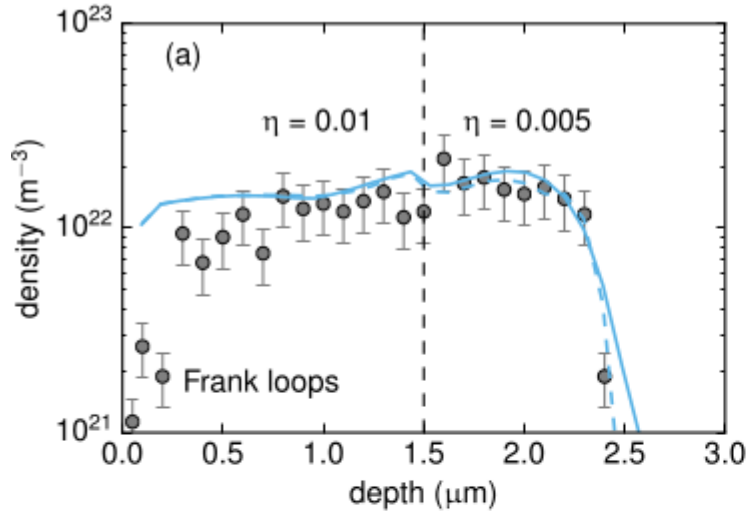


B. Michaut, T. Jourdan, J. Malaplate, A. Renault-Laborne, F. Sefta, B. Decamps, J. Nucl. Mater. **496** (2017) 166-176

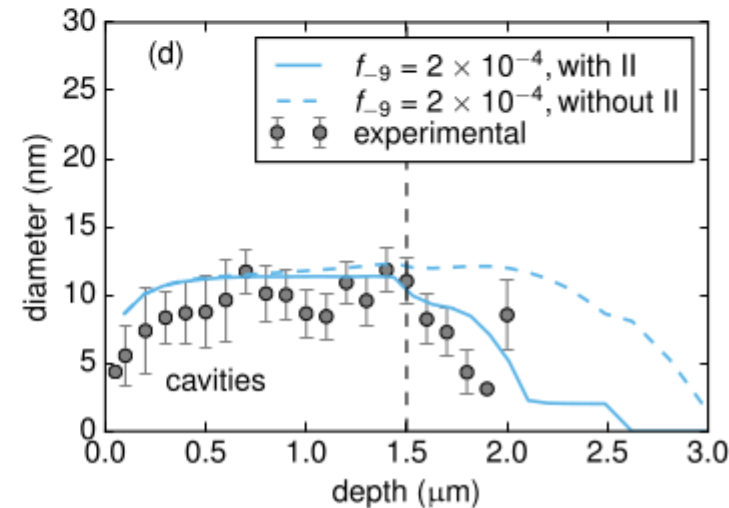
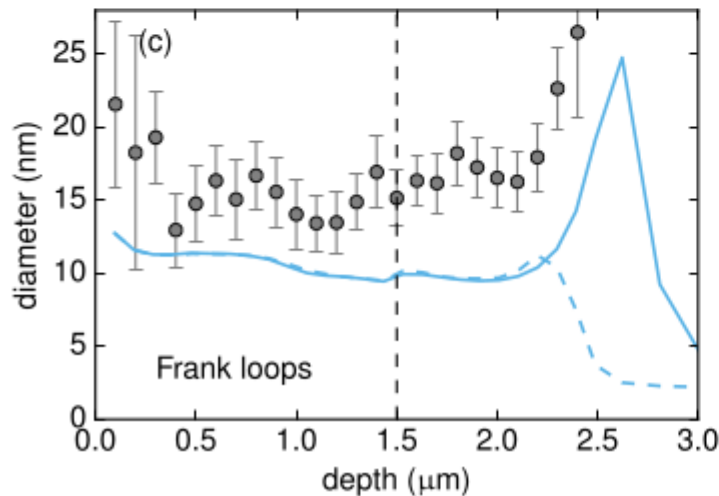
Self-ion irradiation of austenitic steel



- 40 dpa results:
 - Fraction of freely migrating SIAs proposed to vary with depth



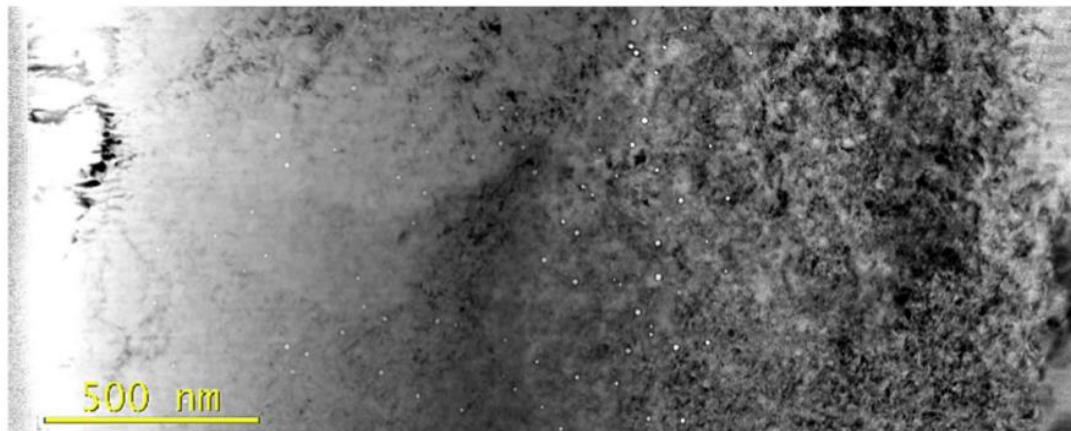
- First model: two zones
- Rough model, needs refinement, but captures the main effect



B. Michaut, T. Jourdan, J. Malaplate, A. Renault-Laborne, F. Sefta, B. Decamps, J. Nucl. Mater. **496** (2017) 166-176

□ Conclusions:

- Effect of injected SIAs (normally neglected) is important to consider
- Depth variation of freely migrating SIAs has significant effect
- More refined models needed
- Spatial resolution crucial considering strong depth dependence of damage



- ❑ A huge effort has been expended in the SOTERIA project to model the observed nanofeature evolution seen in RPV and internals under irradiation
- ❑ Advanced models and methods for the physics basis developed
- ❑ Mechanisms proposed from these results
- ❑ Larger-scale models (KMC, RT) have been developed to implement the mechanisms and investigate if they do explain the observations
- ❑ Many success stories!

Thank you for your attention!

PS. Read the many, many papers coming out of SOTERIA