

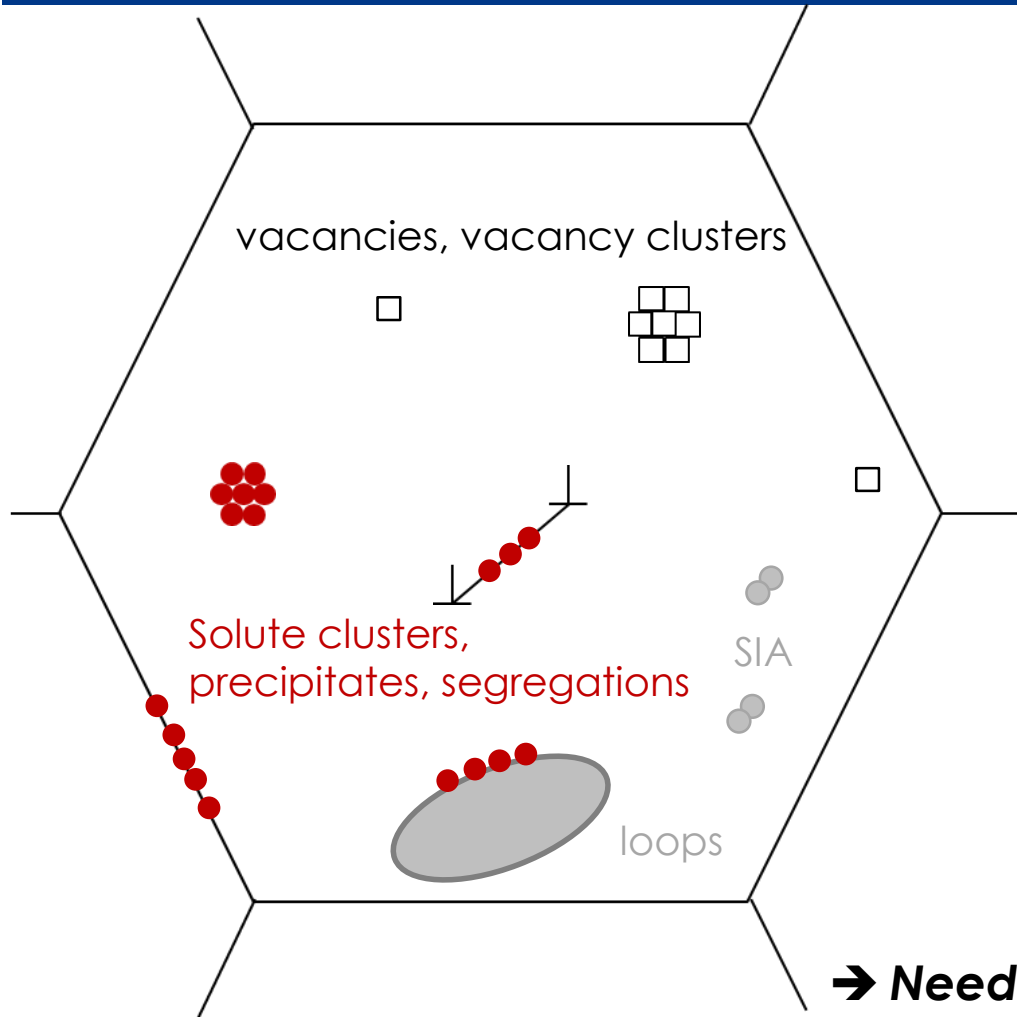
FUNDAMENTALS ON MICROSTRUCTURAL TECHNIQUES

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- ❑ Irradiation produces different kinds of nano-features
- ❑ Need of quantitative data (size distribution, number density, chemical composition, distribution in material...) to predict structural evolution and correlate with properties
- ❑ Any technique is able to characterize all kinds of features.

→ Needs of complementary techniques to identify and quantify these nano-features (PAS, SANS, APT – FIM, TEM, SEM...)

- ❑ Positron annihilation spectroscopy (PAS)
 - Principle: annihilation characteristics of positrons into a sample (depend of electronic density and electron momentum distribution)
 - Raw data: Positron lifetime spectrum (PALS) and energy of the photons resulting from annihilation (CDB)
 - Microstructural information:
 - Size and density of vacancy-type defects (from mono vacancies to nano-voids)
 - Chemical environment of annihilation sites

- ❑ Small Angle neutron Scattering (SANS)
 - Principle: Scattering of mono-energetic neutron beam by a sample (submitted to magnetic field)
 - Raw data: Scattered intensity as a function of scattering angle ($//$ and \perp to applied magnetic field)
 - Microstructural information: Size distribution, volume fraction, range of chemical composition of scattering features (solute clusters...)

Which technique to observe what?



- ❑ Atom Probe Tomography (APT) – Field Ion Microscopy (FIM)
 - Principle: field evaporation of a small sample
 - Raw data: position and chemical nature (APT) of atoms in the analysed volume (→ 3D reconstruction)
 - Microstructural information:
 - shape, size distribution, number density, chemical composition of solute clusters, precipitates, segregation on crystalline defects (APT)
 - Size distribution, number density of small vacancy clusters (FIM)

- ❑ Transmission Electron Microscopy (TEM)
 - Principle: Interaction between incident electron beam and a thin sample
 - Raw data: Images in transmission of the sample (2D), spectra containing chemical information (EDS, EELS)
 - Microstructural information:
 - Size distribution, number density of dislocation loops, voids and precipitates
 - Grain size
 - chemical mapping (EDS, EELS), information about composition of different phases, intergranular segregation



Ex: Genesis platform



Zeiss – XB 540 SEM
(EBSD, EDS, FIB)



Jeol ARM 200F
(double corrected,
EELS, EDS, ADF,
HAADF...)



Cameca
LEAP 4000X HR

Specific environment
for radioactive
materials



Field Ion Microscopy

□ Sample:

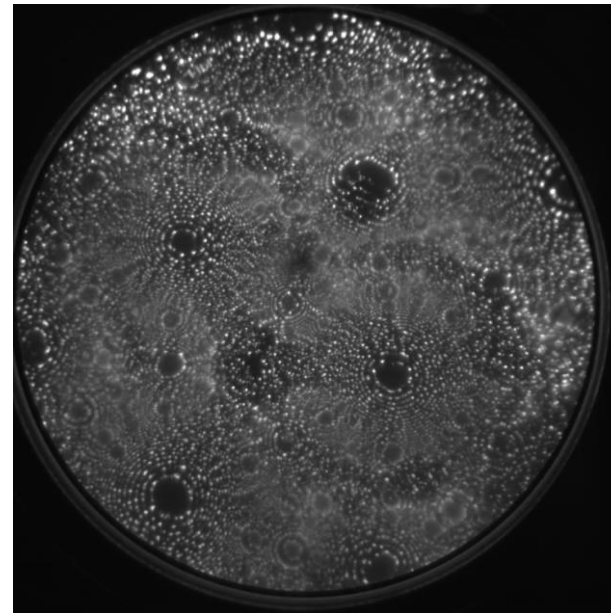
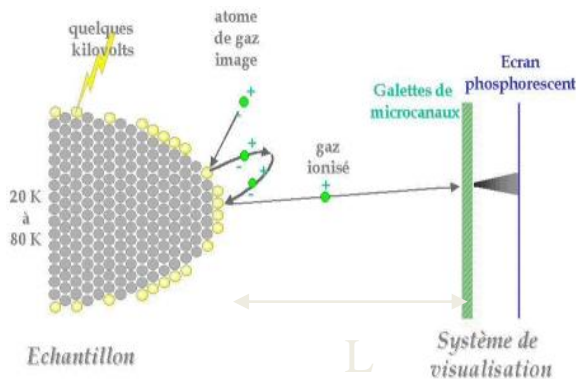
- in the shape of a thin needle (< 50nm),
- cooled down cryogenic temperature (20-80K),
- under low pressure ($\sim 10^{-5}$ mbar) of image gas (H, He, Ne),
- submitted to high voltage (1-11kV).

$$\Rightarrow E = \frac{V}{\beta R} \sim 10 - 50 \text{ V/nm}$$



□ Field ionization of the image gas

\Rightarrow Image of the atoms at the surface



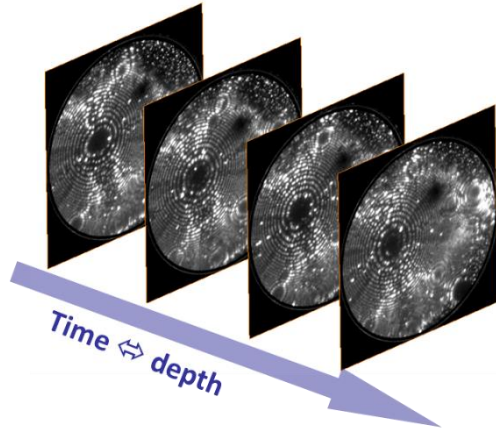
$$G = \frac{L}{(m+1)R}$$

$$G \sim 10^6 - 10^7$$

□ Field evaporation of the surface atoms

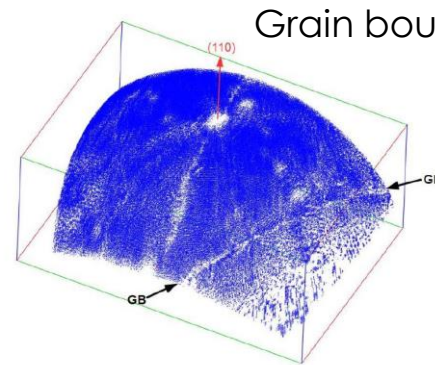
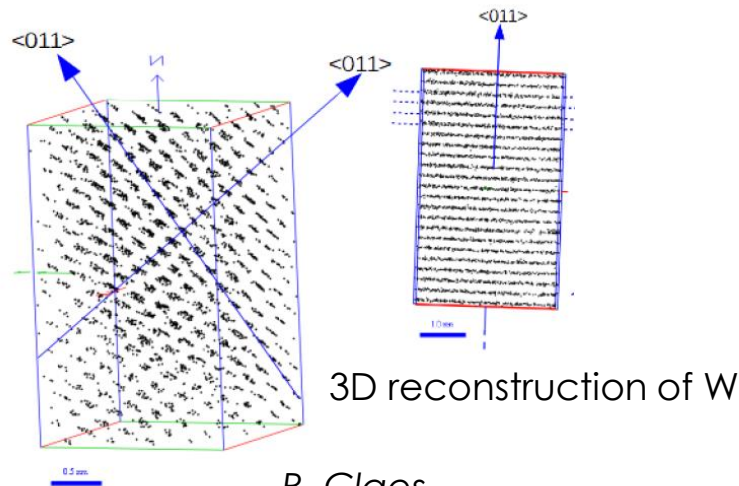
3D – Field Ion Microscopy

- Increment in depth from the number of evaporated plans

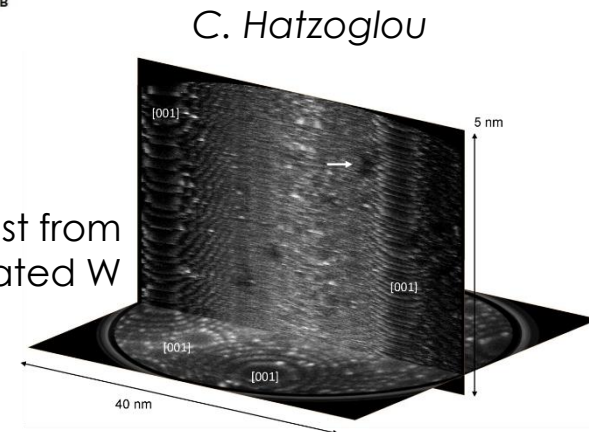


3D reconstruction of the volume:

- high lateral and depth resolution
- ~ 100% detection efficiency
- No/poor chemical information



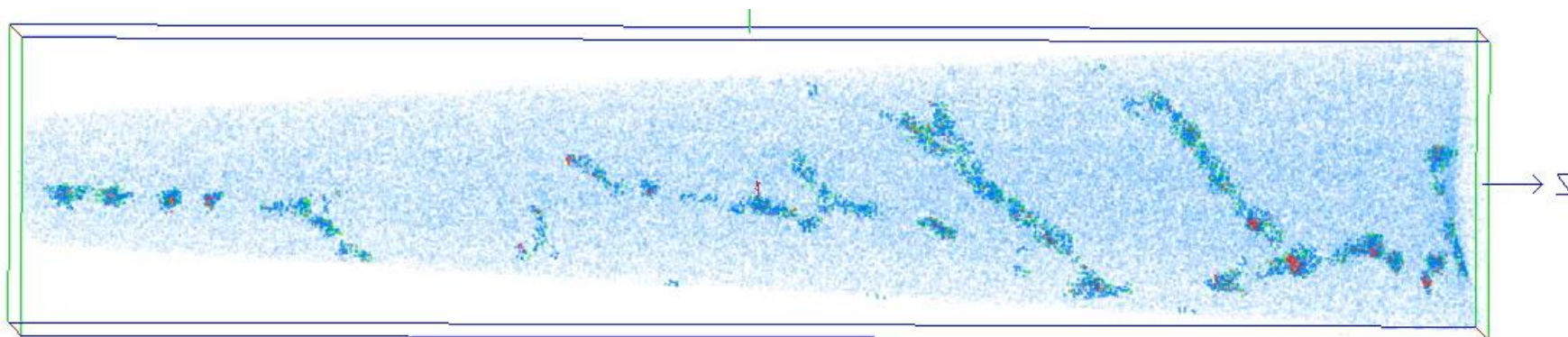
Dark contrast from nano-voids in irradiated W



- Same principle than FIM but
 - No image gas ($P \sim 10^{-11}$ mbar)
 - Field evaporation of surface atoms
 - Position sensitive detector
 - Localisation of atom position
 - Time of flight mass spectrometry
 - Identification of the chemical nature



→ 3D reconstruction of the analysed volume, at atomic scale



15nm

A. Etienne, n-irradiated 16MND5

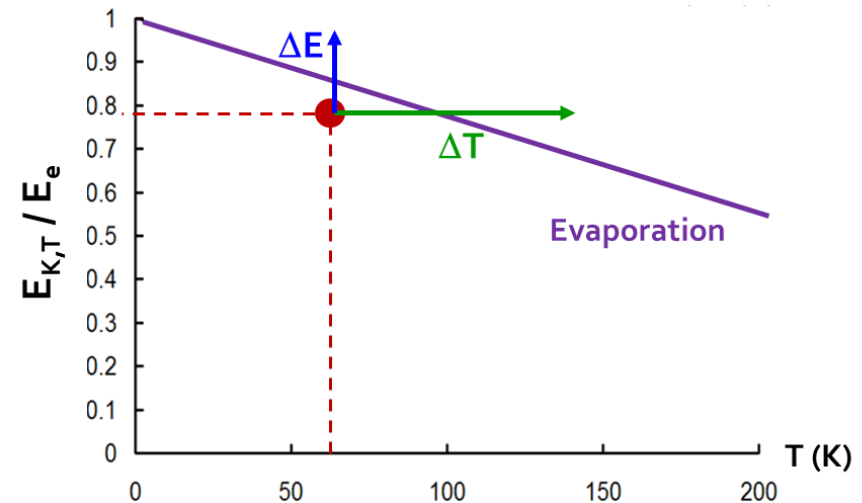
APT – tof mass spectrometry



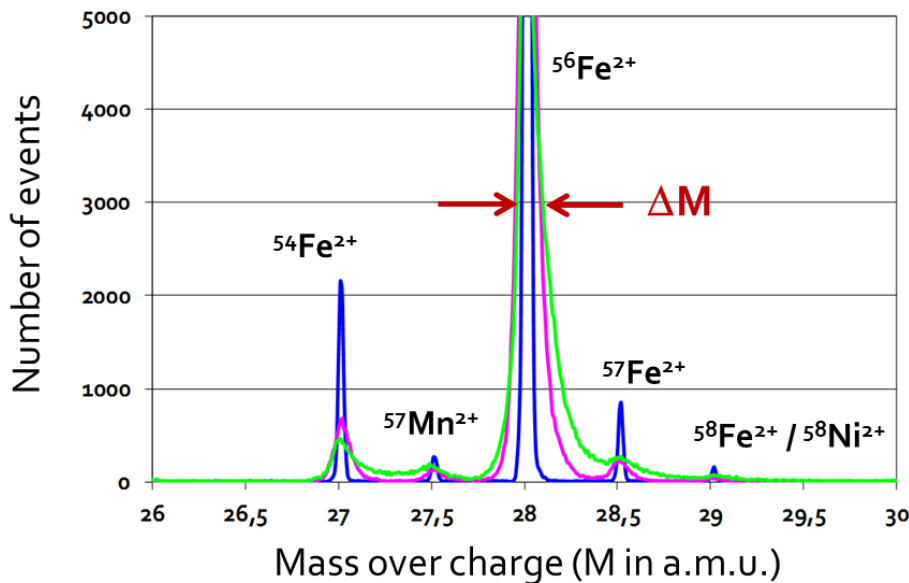
- Assuming the whole potential energy if converted into kinetic energy :

$$\frac{m}{n} = 2eV \frac{t_f^2}{L^2} = kV \frac{t_f^2}{L^2}$$

- Evaporation pulse (laser or electric) is applied to the sample
 → measurement of time-of-flight between pulse and arrival on detector

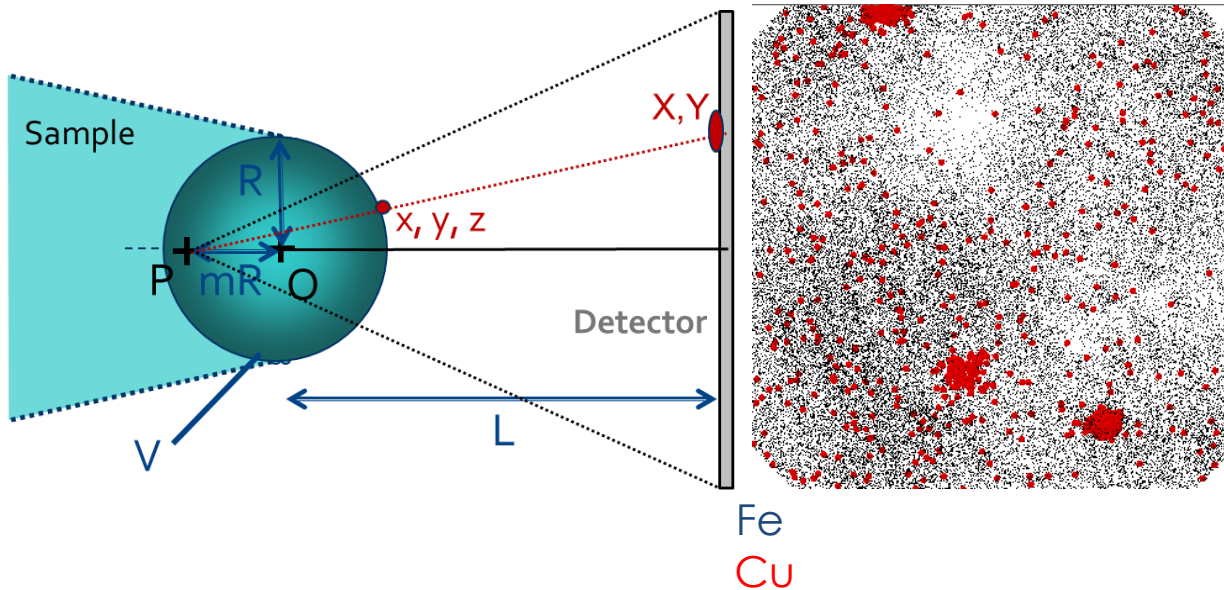


- Results are collected on a mass spectrum



APT – 3D reconstruction

Position sensitive detector + inverse projection → Position of each atom at the surface



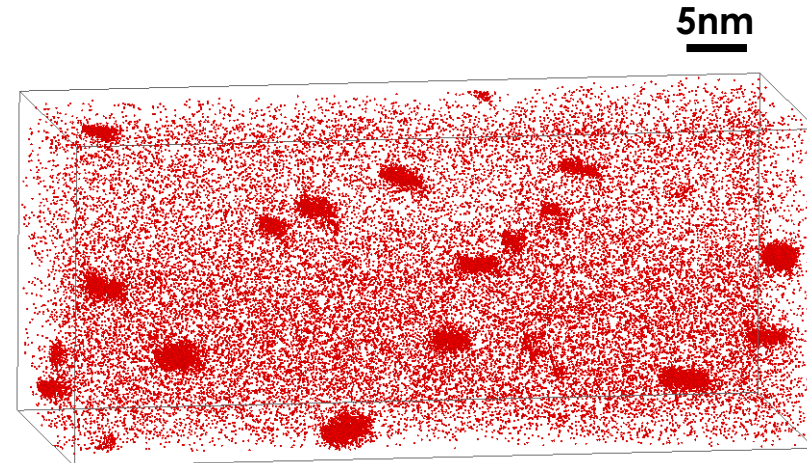
Magnification

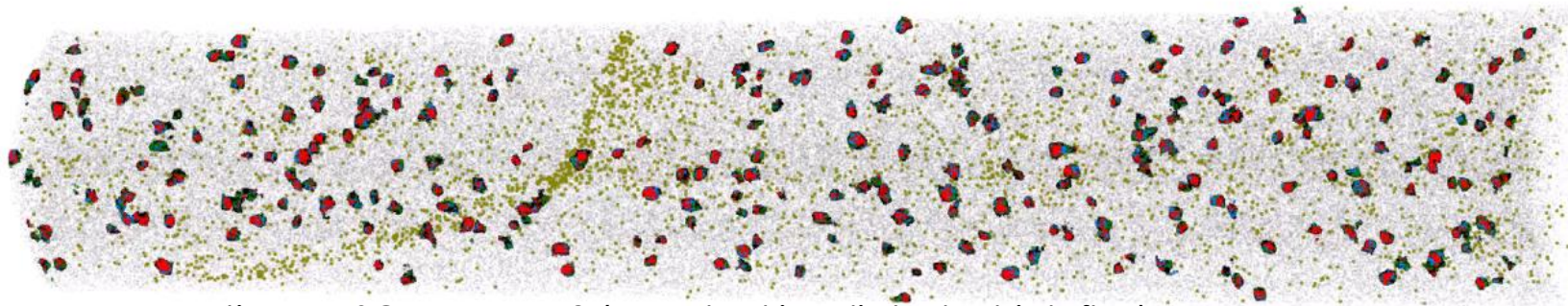
$$G = \frac{L}{(m + 1)R}$$

$$G \sim 10^6 - 10^7$$

For each detected atom, the reconstructed volume is incremented by V_{at}/Q

Knowing the analysed surface, it allows to reconstructed the 3rd dimension



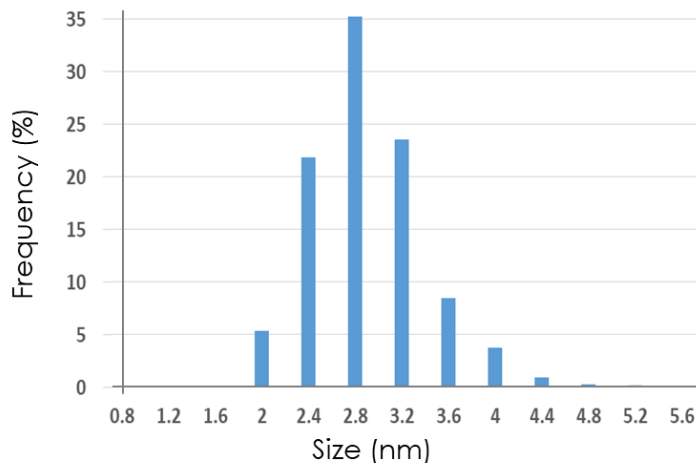


A. Etienne, SOTERIA, WP2 (RPV steel irradiated a high flux)

150 nm

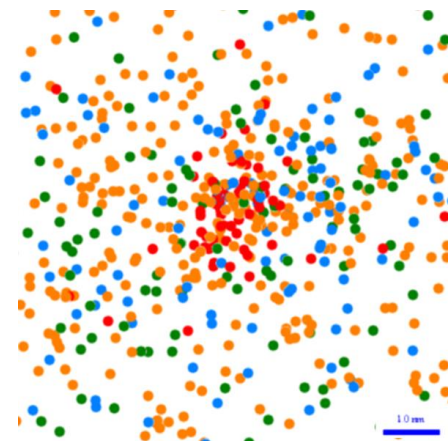
□ Solute clusters:

- composition: 2.6%Mn – 3.8%Si – 6.3%Ni – 5.3%Cu (Fe)
- number density: $3.7 \times 10^{23} \text{ m}^{-3}$
- size distribution

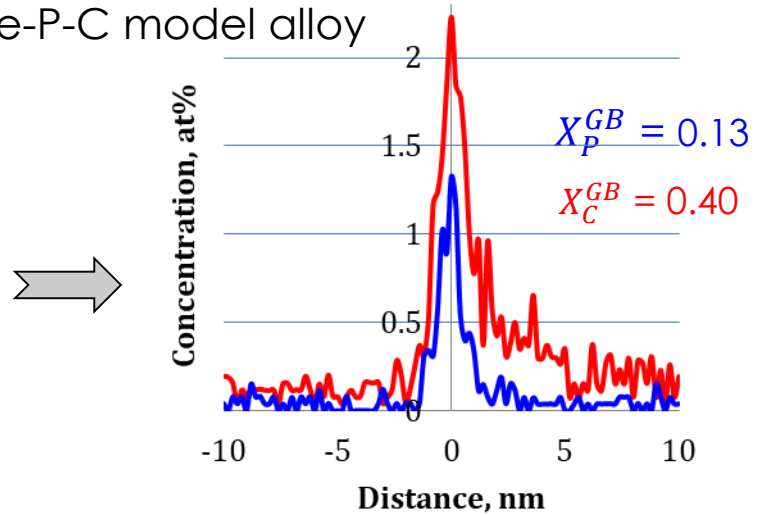
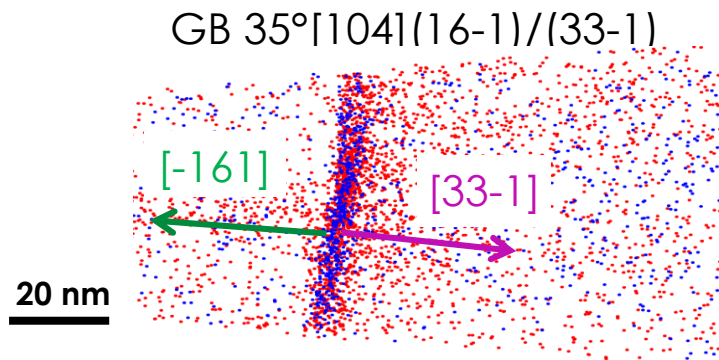


□ Segregation along dislocations:

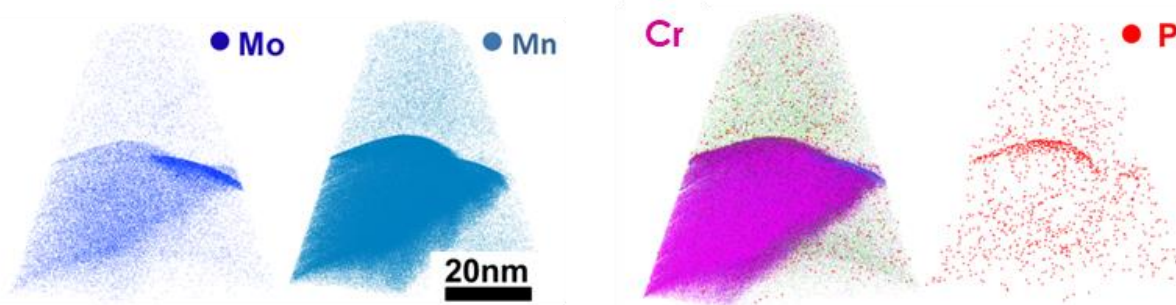
- composition: 0.95%Mn – 1.1%Si – 2.4%Ni – 0.31%Cu – 3.9P – (Fe)
- density: $1.1 \times 10^{14} \text{ m}^{-2}$



A. Akhatova: intergranular segregation in Fe-P-C model alloy



L. Zhang: P segregation at carbide-matrix interface in RPV weld

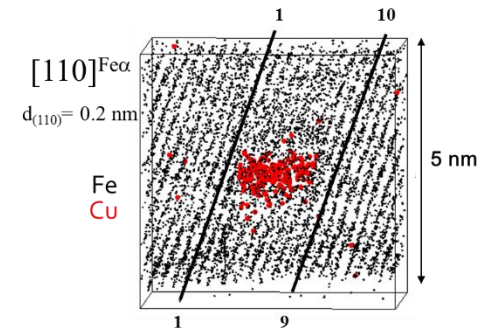


□ Visible features

- Solute clusters and precipitates (0.5 – 50 nm): composition, number density, size distribution, shape, 3D repartition, volume fraction
- Segregation on crystal defects (dislocations, loops, GB...): density, composition, Gibbs excess...
- Matrix: chemical composition

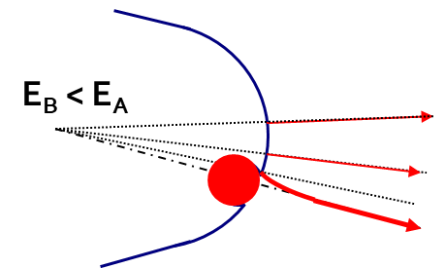
□ Performance

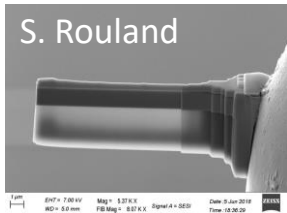
- detection efficiency: **35 to 80%**
- detection limit: **down 10 at. ppm in best cases**
- spatial resolution: **~ 0.2 nm in depth – 0.5-1 nm laterally**
- Analysed volume: **~50x50x200 nm³**



□ Limitations

- trajectory aberrations resulting from difference in evaporation field can induce bias atom positioning (shape of particles, chemical composition)





3mm disk



Sample:

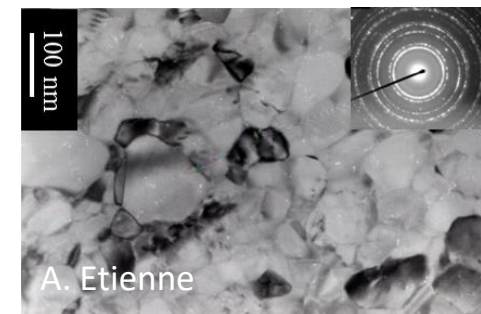
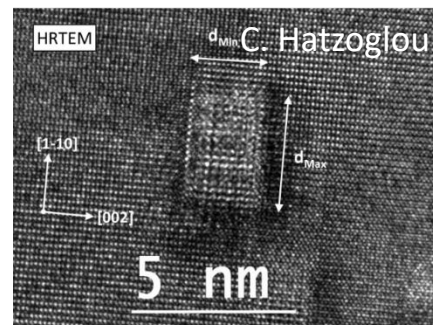
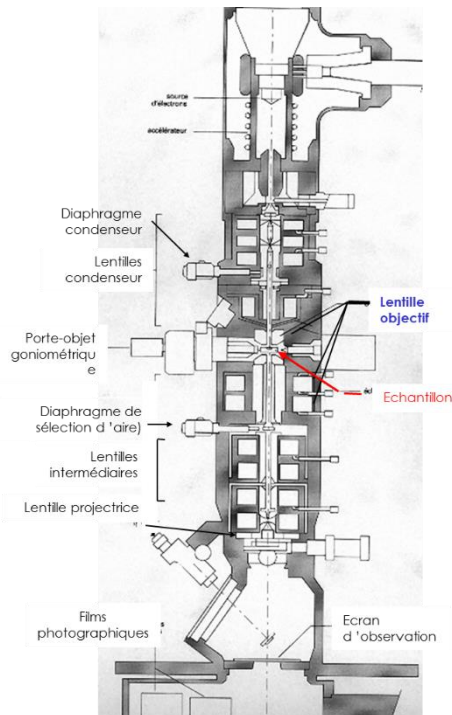
- in the shape of a thin foil (<100nm in thickness),
- under secondary vacuum ($\sim 10^{-5}$ - 10^{-7} mbar),
- illuminated by electron beam (several 10^{th} to 100^{th} of keV).

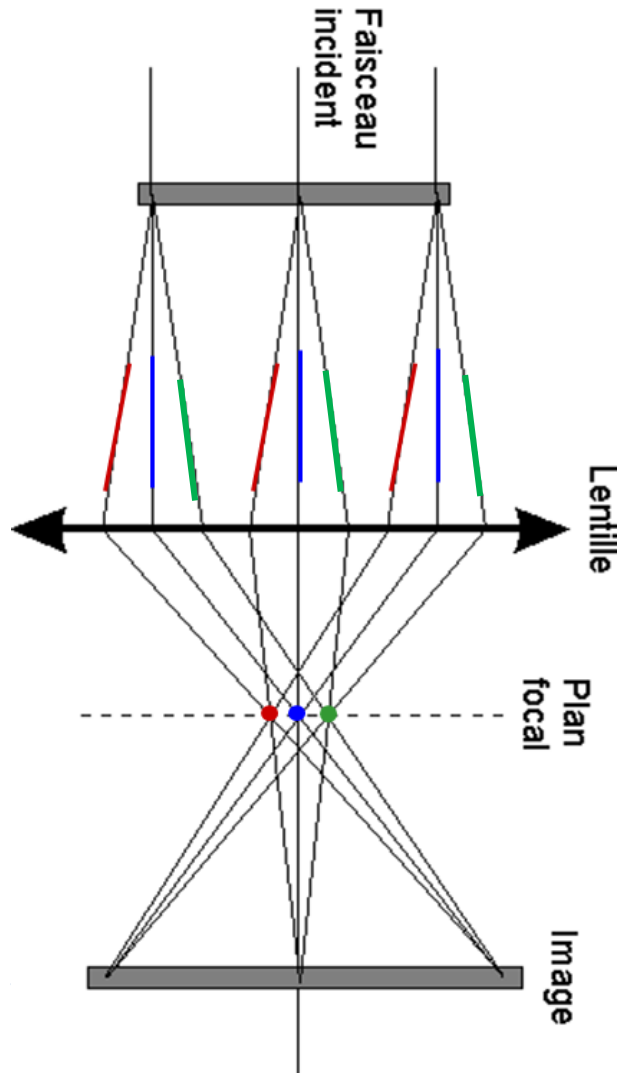
Interaction electron-matter

- diffraction, mass-thickness, phase contrasts
- energy loss, X-ray emission

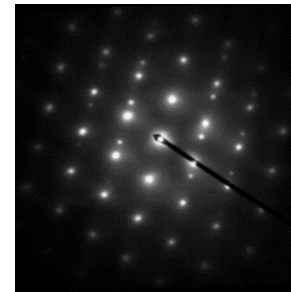
Image in transmission that can reach atomic resolution

- information about phases, grain size, crystal defects...
- Chemical analysis possible with specific detectors





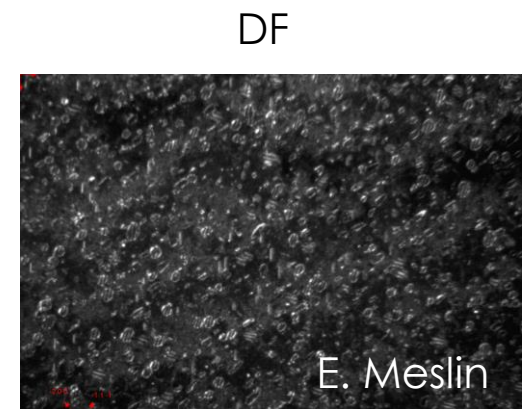
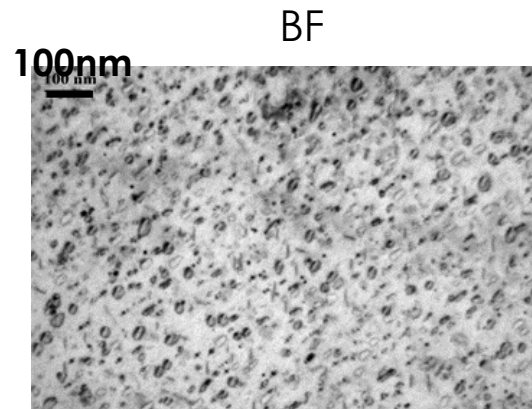
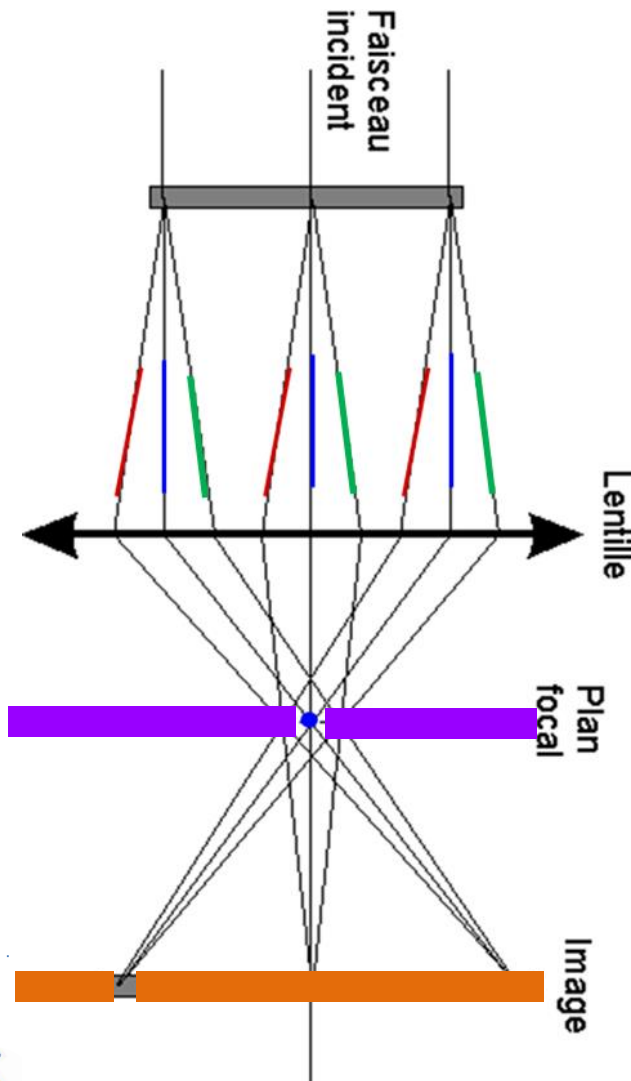
- A parallel beam of electrons can be diffracted by a family of reticular planes (hkl) in Bragg conditions
 - Electron non-diffracted converge to the center or the focal plane
 - Diffracted electrons by the same plane family converge to the same point of the focal plane.
→ **Diffraction pattern in the focal plane**



- Each electron coming from a same point of the sample converge on same point of image plane forming the **image into image plane of the objective**

- The contrast is obtained by mean of **contrast aperture** located in the focal plane of the objective. This aperture allows to select electrons from direct beam or from one of the diffracted beam.

→ **Deficit or excess of electrons at the location of diffracting zones that appear more or less bright.**

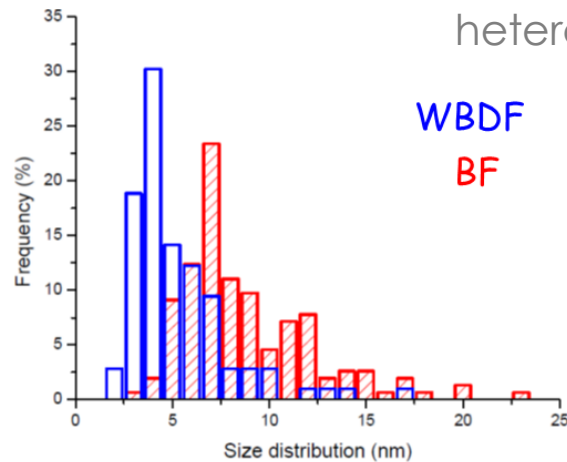


- The **area selection aperture** is located in the **image plane** of objective lens. It allows to select electrons coming from a give, area.

→ **selection of the imaged area**

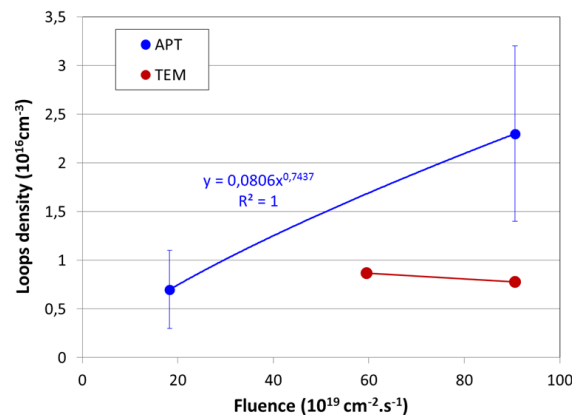
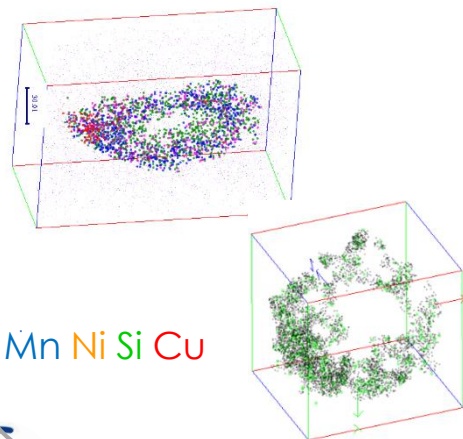
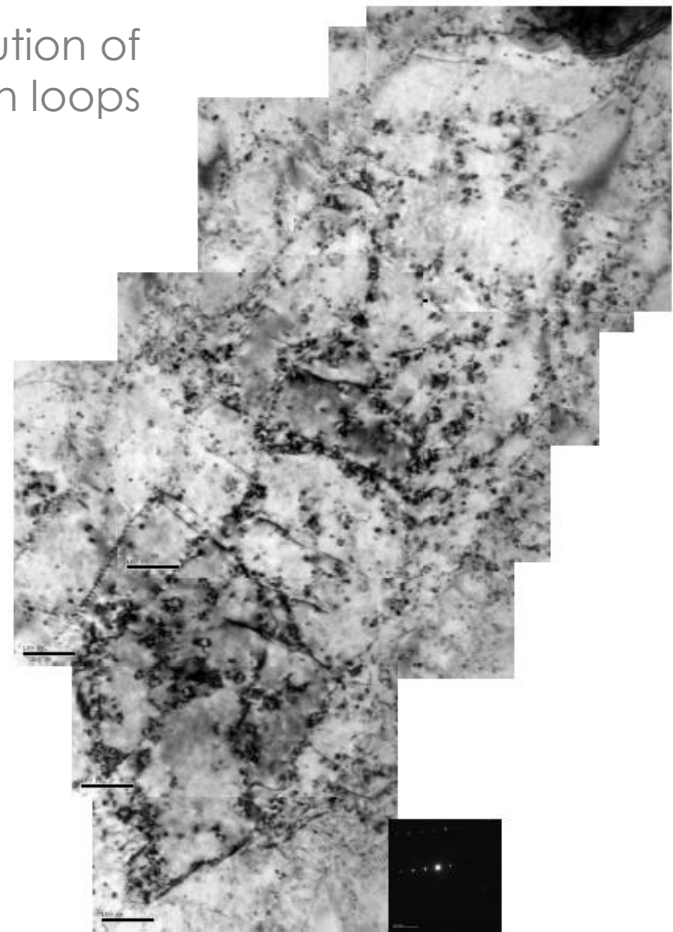
TEM - Example

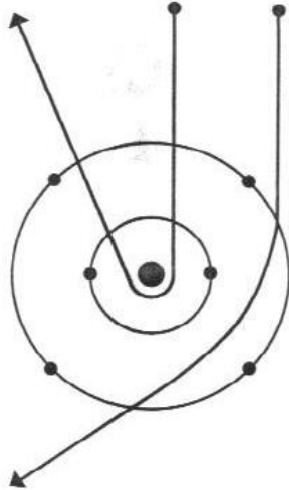
FP7 Longlife, D3.3 – RPV steel, n-irradiated at high dose (M. Mayoral)



heterogeneous distribution of dislocation loops

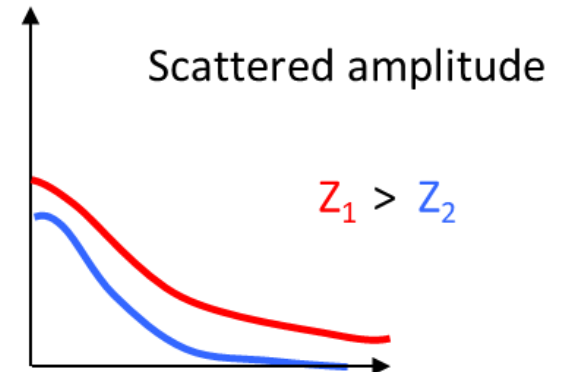
WBDF
BF



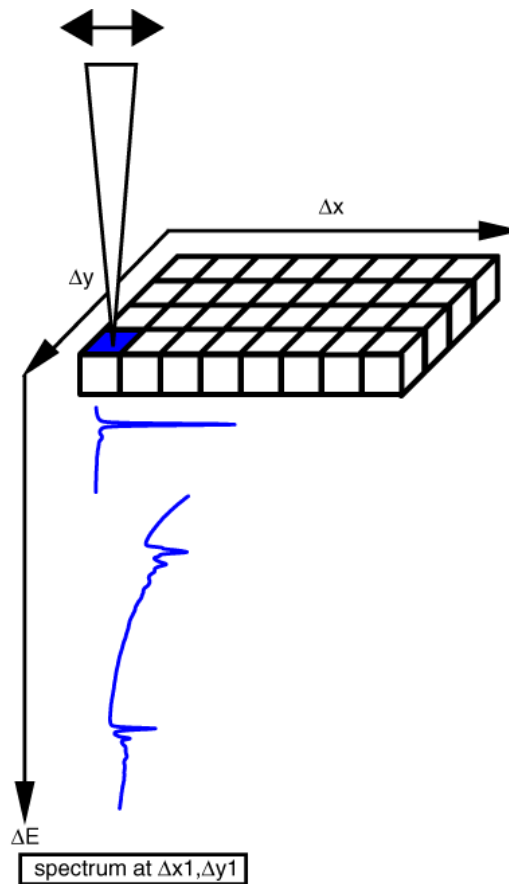


- Elastic scattering of results from interaction of incident electrons with electronic cloud or atom nucleus.
- It increases with:
 - Atomic number (Z)
 - Thickness of the sample

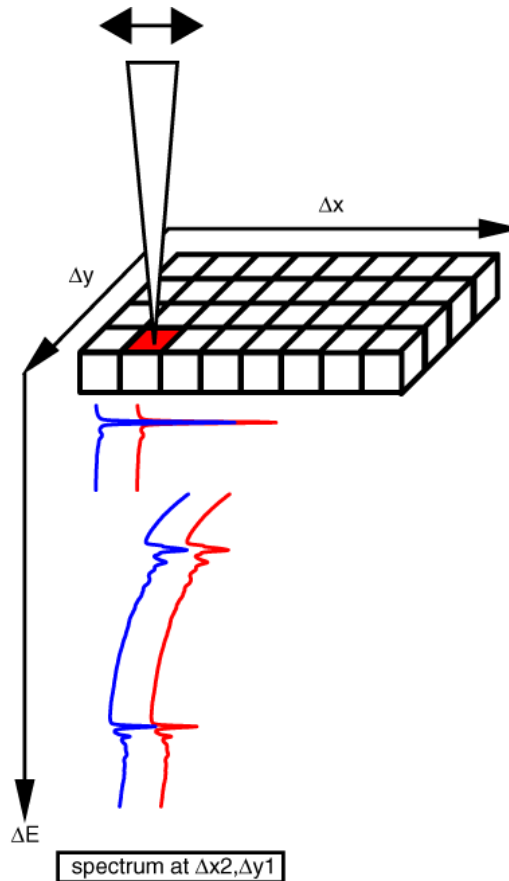
→ Through areas with high atomic number, electrons are more diffused (Z contrast)



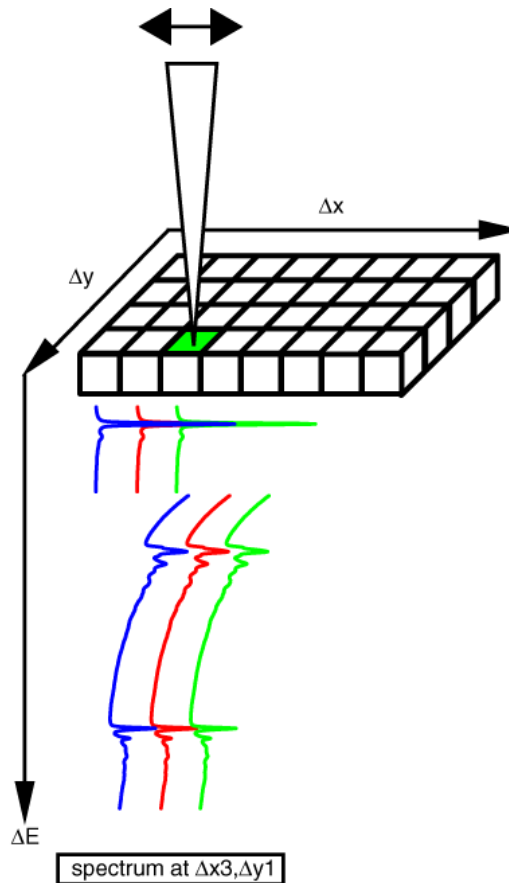
- The incident beam is focused on a point of the sample (probe)
- The probe ($<1\text{nm}$) is scanned on the sample
- For each location, different signals can be collected to form the image



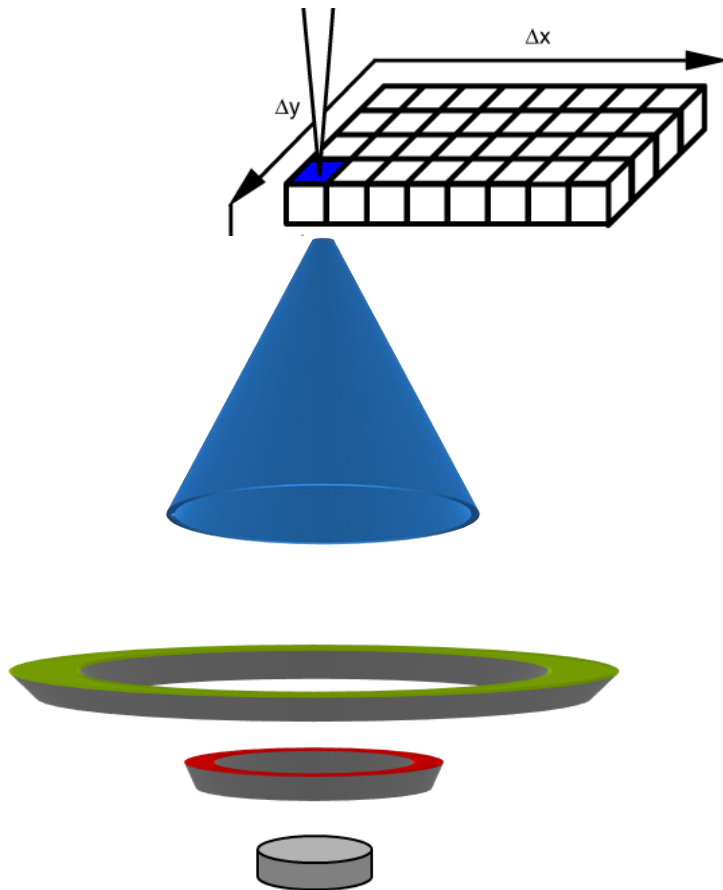
- The incident beam is focused on a point of the sample (probe)
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- The incident beam is focused on a point of the sample (probe)
- The probe ($<1\text{nm}$) is scanned on the sample
- For each location, different signals can be collected to form the image



Contrast on image is obtained thanks to annular detectors



High Angle Annular Dark Field (HAADF) detector

→ Heavy elements appear bright (Z-contrast)

Low Angle Annular Dark Field (ADF) detector

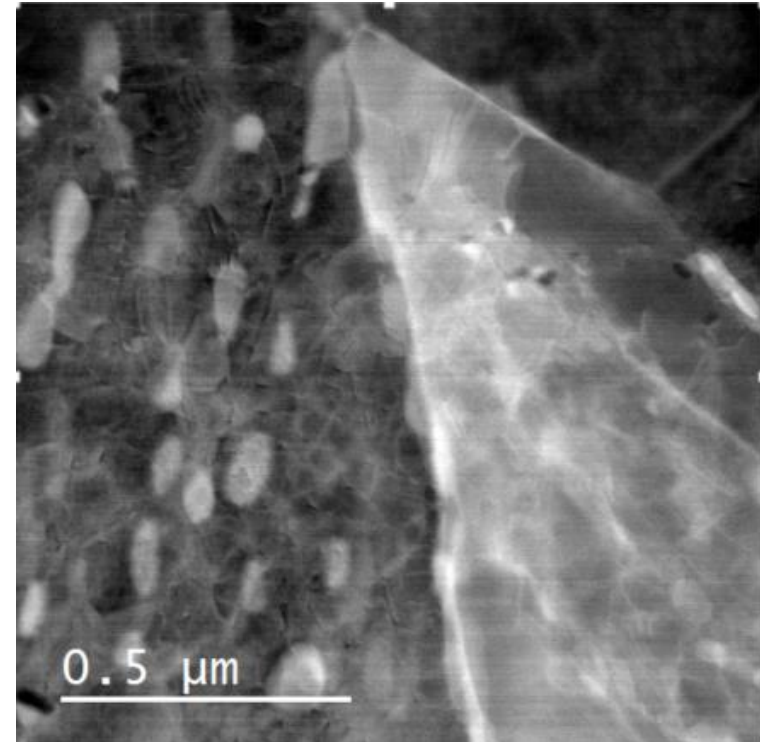
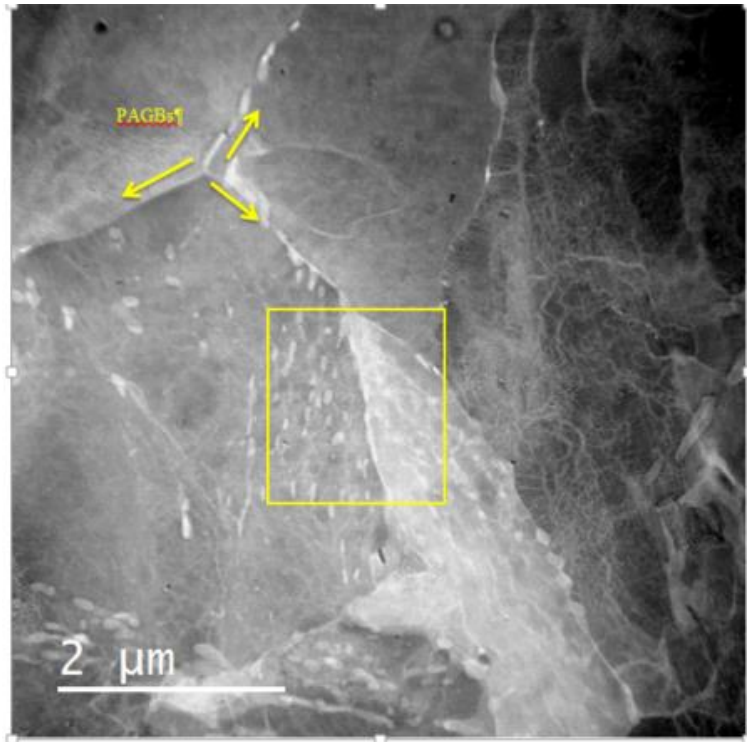
→ crystal defects bright (diffraction contrast)

Bright Field (BF) detector

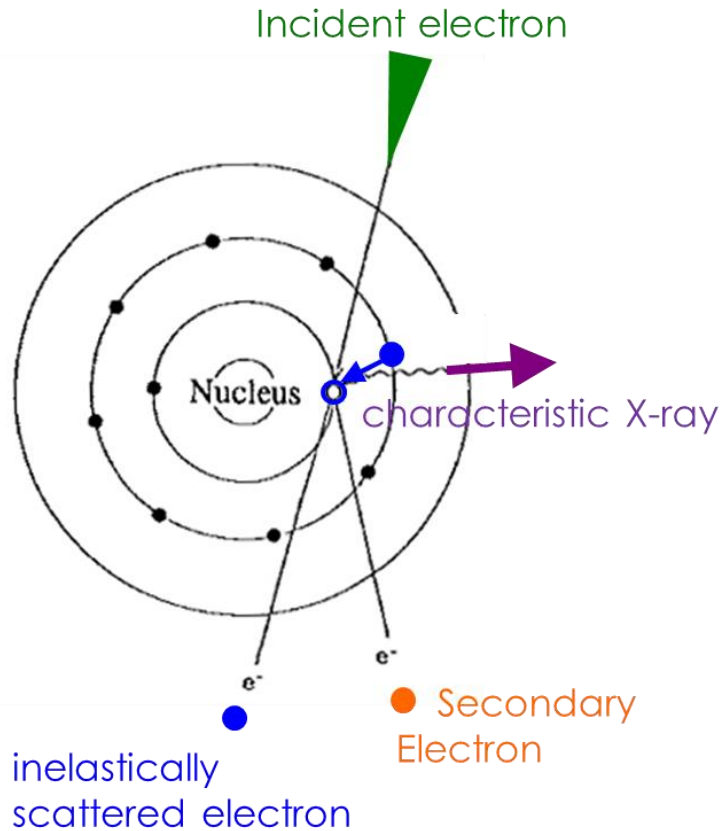
→ Crystal defects and areas rich in heavy elements appear dark

O. Startev et al, SOTERIA WP3

HAADF image of RPV steel

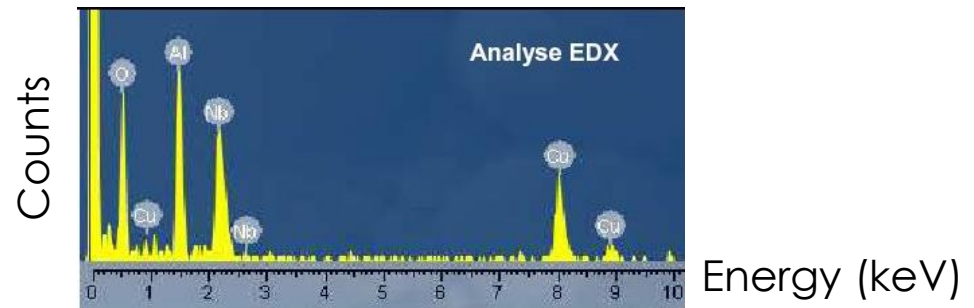


➔ PAGB, lath boundaries and carbides

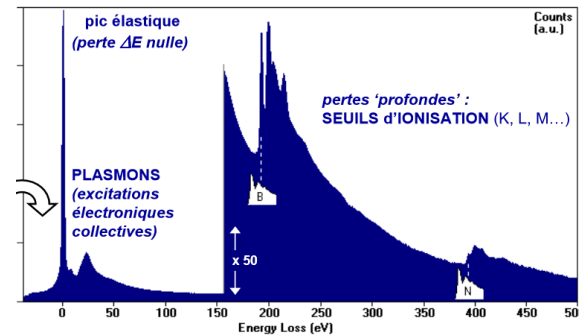


Inelastic interaction between incident electrons and electron clouds

Energy Dispersive Spectrometry (EDS)



Electron Energy Loss Spectrometry (EELS)

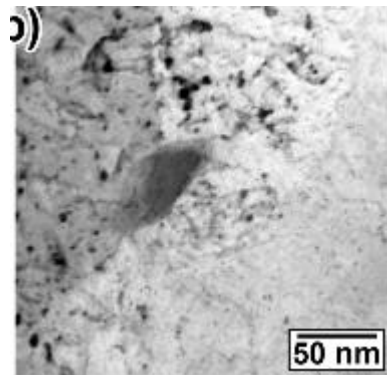


→ chemical mapping – Chemical composition (in transmission)

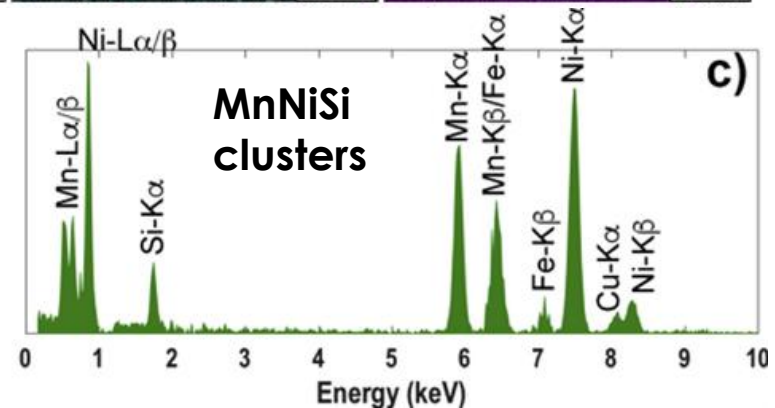
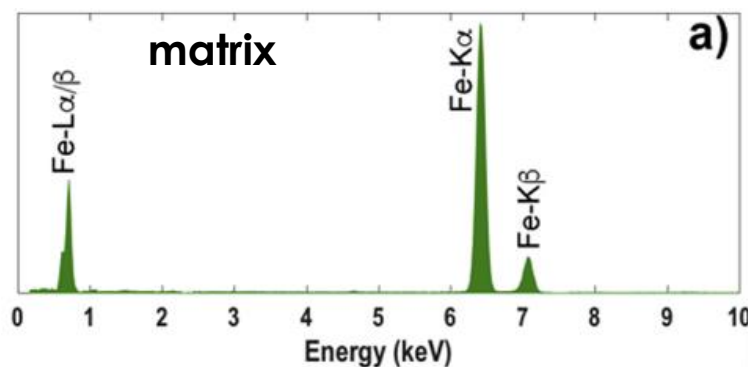
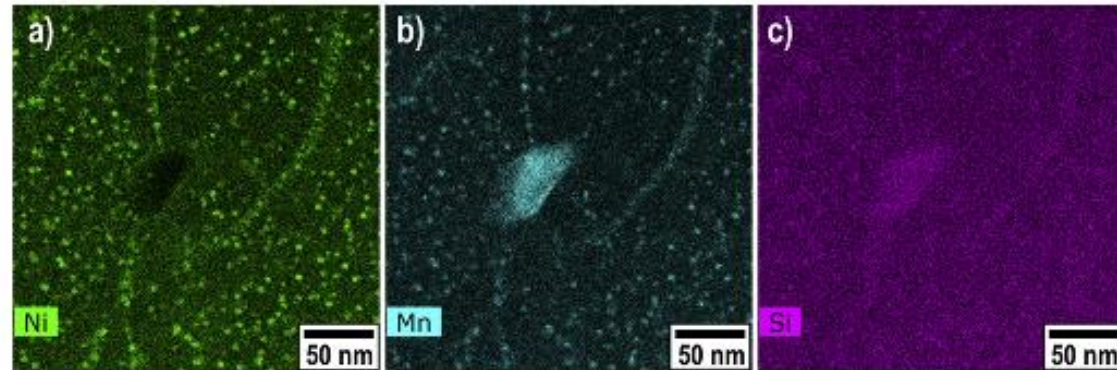
P. Edmondson et al, *Acta Materialia* (2017)

STEM EDS on n – irradiated high Ni weld

STEM BF



STEM EDS



→ correlation between crystalline et chemical information

(S)TEM – Performances and limitations

❑ Visible features

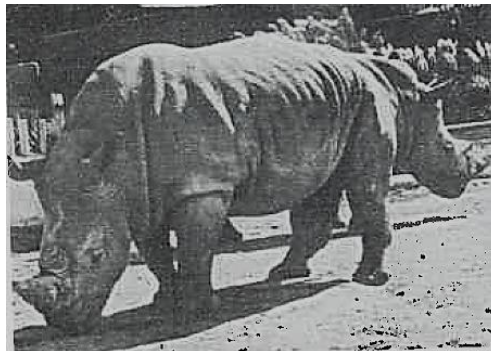
- Crystalline defects (GB, dislocations, dislocation loops, voids...): Size distribution ($> 1\text{ nm}$), number density
- Precipitates: Size distribution ($> 1\text{ nm}$), number density, chemical information (2D)
- Segregation: chemical information

❑ Performance

- detection limit: **$\sim 1\%$ (EDS)**
- spatial resolution: **$\sim 0.2\text{ nm}$**
- Analysed volume: **$<100\text{ nm}$ in depth x several μm^2**

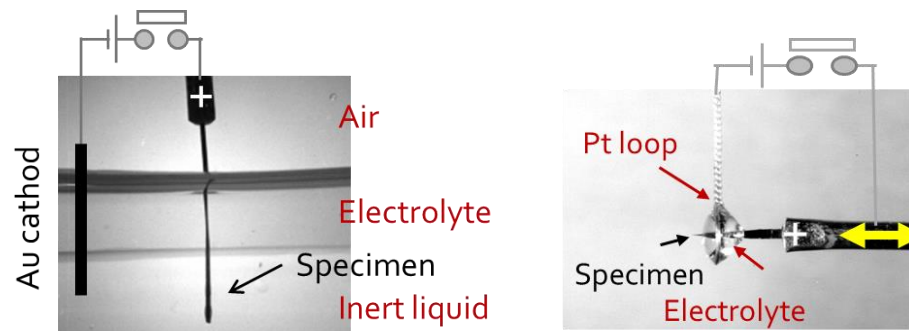
❑ Limitations

- 2D image in transmission

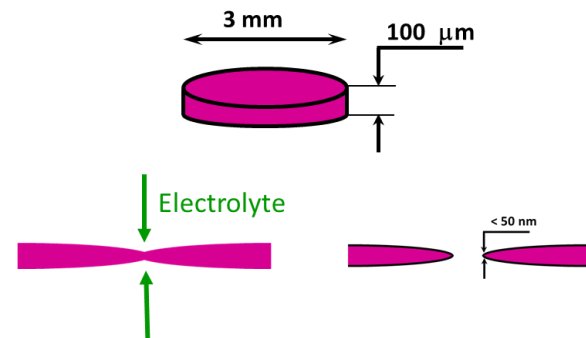


- ❑ Needs of very thin samples for FIM, APT and TEM (foil or needle)
- ❑ Electropolishing

APT needle: double layer, μ loop



TEM foil: twin jet

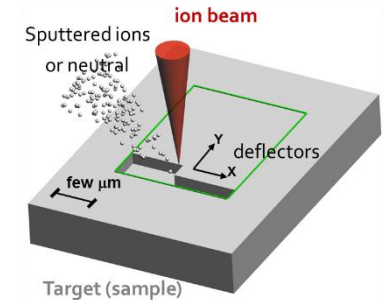
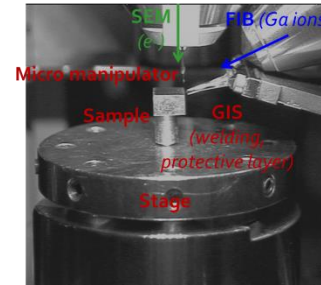


- "high" quantities of matter – can be a limitation for radioactive samples
- No control on the sample exact location
- limited to metals

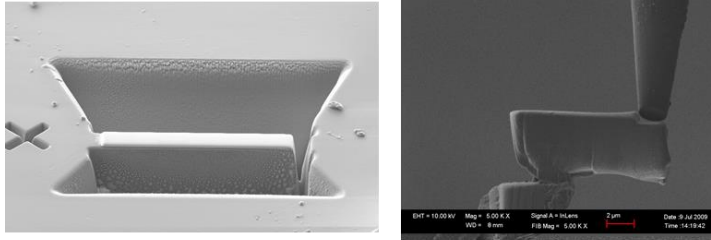
Sample preparation

□ Focused Ion Beam milling:

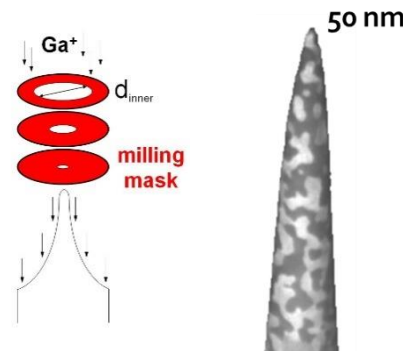
- Sputtering of sample atoms using ion beam (FIB)
- Imaging using electron beam (SEM)



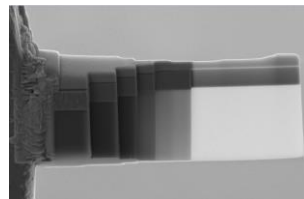
- Lift out



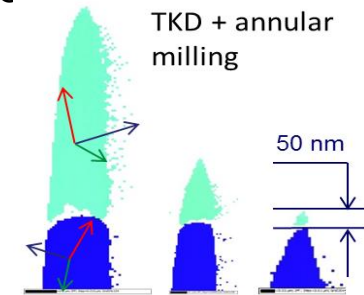
- Annular milling (needles)



- TEM foil milling



- Reduce the amount of matter needed
- Applicable to all kinds of materials
- Control on the sample location



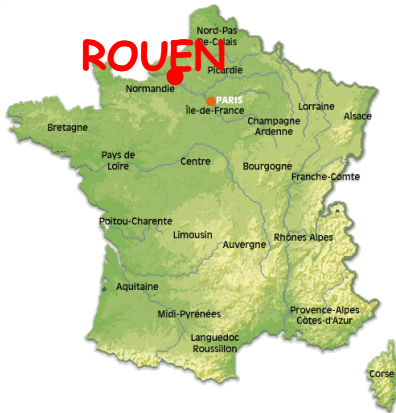
- Ga implantation !

Technique	Sample shape	Analysed volume	Crystal defects	Segregations	Precipitates Solute clusters
3D-FIM	thin needle	50x50x200nm ³	- dislocation, GB visible - voids (0.5-few nm): SD, ND	/	- visible in some cases
APT	thin needle	50x50x200nm ³	- visible if segregated	- shape, CC, ND	- SD (0.5-50nm), ND, CC, shape
(S)TEM	thin foil	20-100nm thick several μm ²	- GB - dislocation (D) - loops, voids, SFT (ND, SD) if > 1nm	- intergranular segregation: concentration profile	If size > 1nm - 2D chemical mapping - crystalline structure - information about CC
PAS	well polished plate	0-0.5mm depth several mm ²	- V-type (from mono-V to nm voids): Size and chemical env.	/	/
SANS	bulk	cm ³	/	/	- SD (1-100nm), f _v , CC range

CC = chemical composition / SD = Size distribution / ND = number density / CC = chemical composition

f_v = volume fraction

Thank you for you attention



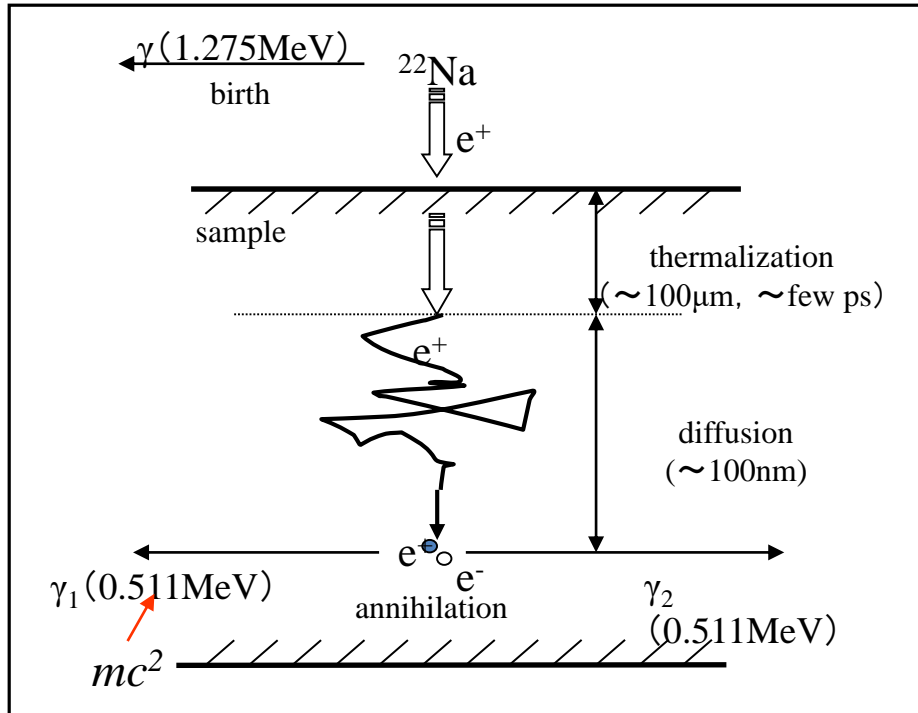
<http://gpm.labos.univ-rouen.fr/>
<http://genesis.univ-rouen.fr/>



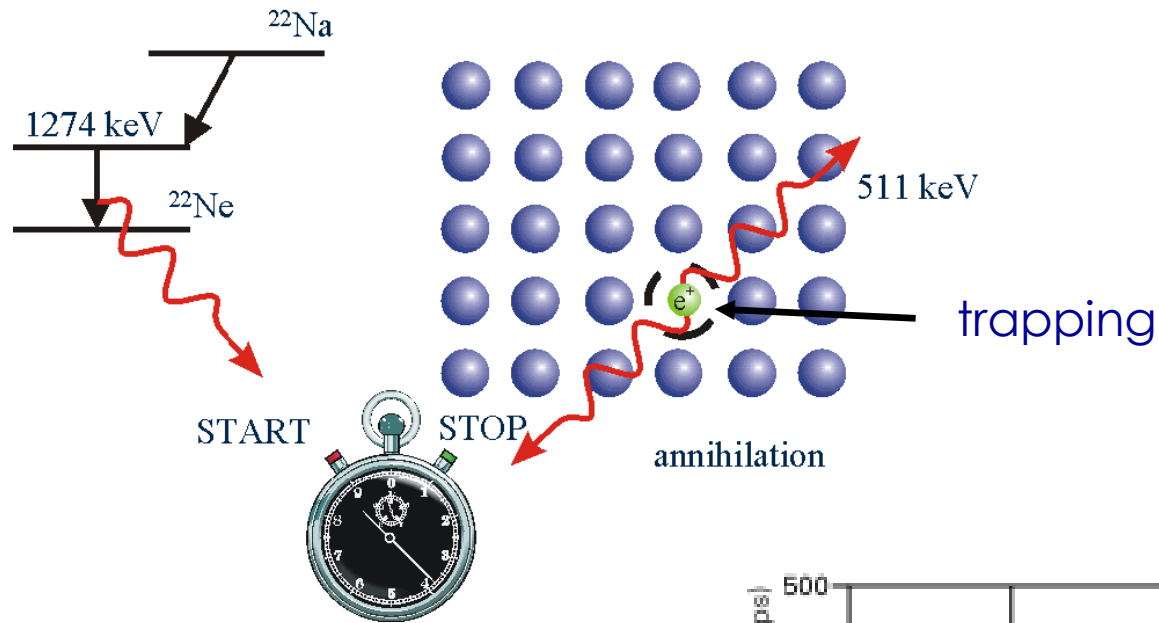
bertrand.radiguet@univ-rouen.fr

Additional slides

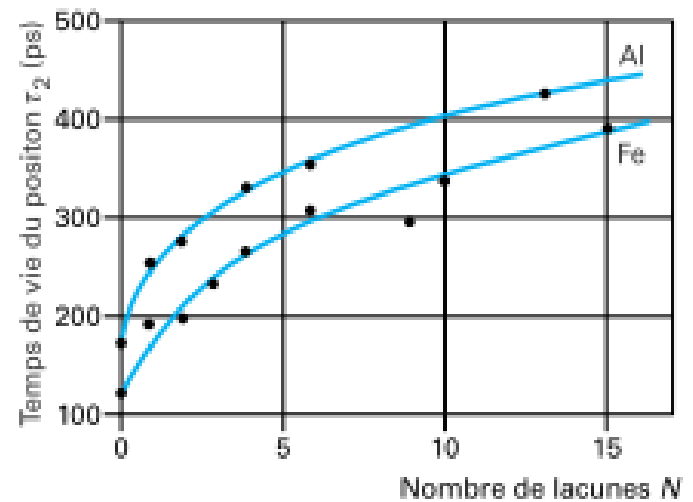




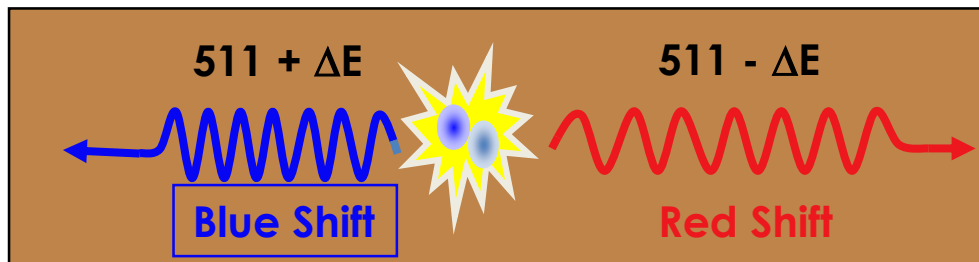
- Positons (emitted by the disintegration of a radioelement) go through the sample
- After thermalisation, positons diffuse into the material where they can:
 - be trapped by vacancy-type defects
 - Annihilate with electrons from the material
- Annihilation results in the emission 2 photon in opposite directions



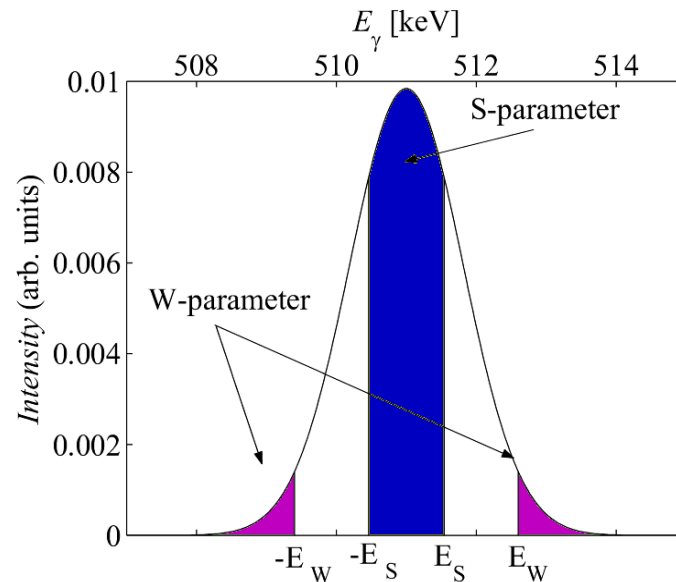
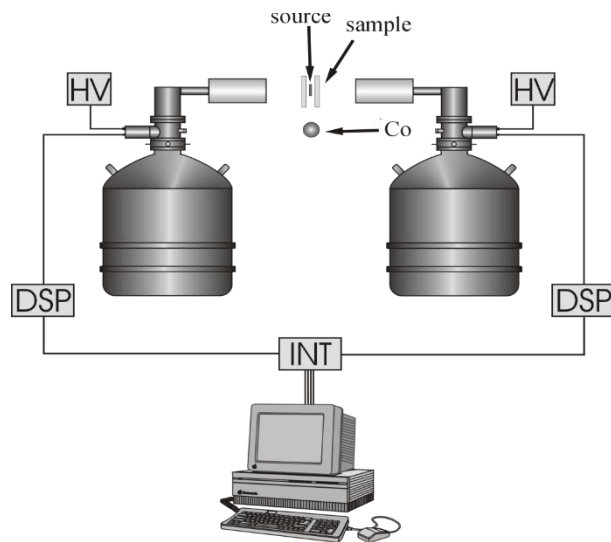
Life time \rightarrow size of vacancy clusters

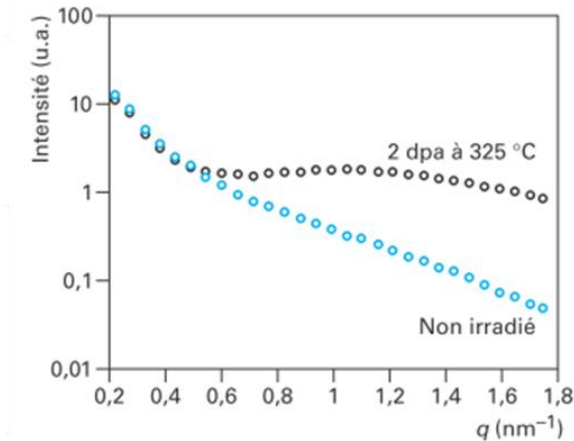
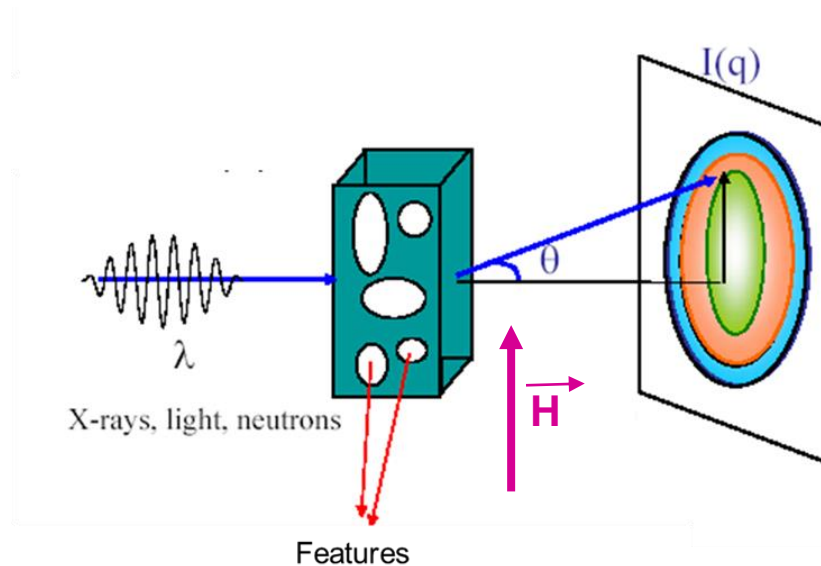


Doppler shift probes the local electron momentum



Doppler shift, ΔE is proportional to electron momentum, p_L
→ Depends of the chemical environment





Size, density, nature, shape

- ❑ Mono-energetic neutron beam goes through a bulk sample
- ❑ Scattered intensity as a function of scattering angle contain information about size distribution, shape and volume fraction of features

$$I(\vec{q}) \approx f_p (\Delta\rho_{\text{nuc}}^2 + \Delta\rho_{\text{mag}}^2 \sin^2 \alpha) |F_p(R, \vec{q})|^2 S(\vec{q})$$

- ❑ A-ratio contains information about chemical composition of features